



# DS 2600

## FEATURES & BENEFITS

- Superior EP and lubricity properties
- Good rust protection
- Stable emulsion
- Improves finish
- Increases die life
- Reduces frictional wear and welding

## PRODUCT DESCRIPTION

**DS 2600** is a moderate to heavy-duty, water soluble drawing compound designed to be used in a wide range of applications and severities. It will perform on both ferrous and nonferrous materials. This product can handle a tremendous range of applications including deep drawing, stamping, punching, bending and forming.

## APPLICATION

**DS 2600** can be used straight, or depending on the severity of the application, diluted as much as 10:1 with water. This product may be applied by flooding, immersion, spraying, brushing or roll coating..

## TYPICAL ANALYSIS

APPEARANCE: .....Dark Oil, Heavy Viscosity  
 FLASH POINT: ..... 300°F (TCC Method)  
 WEIGHT: ..... 8.1 LB/GL  
 SULFUR: .....NONE  
 CHLORINE: ..... <5%  
 PHOSPHOROUS: .....NONE

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

## PACKAGING

E-2600-05      5 Gal Pail  
 E-2600-55      55 Gal Drum