TAPPING and DRILLING FLUID

PRODUCT DESCRIPTION

TD FOAMY is an aerosol heavy duty drilling and tapping fluid that foams on contact with the cutting tool. It does not contain chlorinated solvents. TD FOAMY is ideal for use on a mill or lathe. Ideal for tapping and drilling stainless steel, carbon steel, inconel, monel, hastalloy, titanium, aluminum and other alloys and exotics.

TEST RESULTS

TAPPING TORQUE TEST: Measures the metal removal efficiency of metalworking fluids.

TD FOAMY CUTTING FLUID
EXTENDS TAP & DRILL LIFE
By using TD FOAMY 100% of cutting fluid's available performance is maintained for a longer period of time.

TD FOAMY is easy to apply, improves productivity and greatly extends tap and drill life. It provides an amazing foaming action that coats tooling. It will not contaminate coolant and does not contain 1,1,1 Trichloroethane.
PHYSICAL PROPERTIES

VISCOSITY .................................................................................................................. 800 SUS @ 100° F

APPEARANCE ........................................................................................................ AMBER TRANSPARENT OIL

FLASH POINT ...........................................................................................................>300° F AFTER EVAPORATION OF PROPELLANT

CHLORINATED SOLVENTS .........................................................................................NONE

FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids. The less torque required demonstrates greater load carrying capacity of a metalworking fluid. This means better blade and tool life.

PACKAGING

D-1502-20 20 oz AEROSOL
(Net Wt. 17oz)
(12/Case)