



SWEDGING OIL

FEATURES & BENEFITS

- Superior EP and lubricity additives
- Improves finish
- Excellent tool and die life
- Reduces frictional wear and welding
- Does not contain silicone
- Does not contain phosphorous or sulfur

PRODUCT DESCRIPTION

SWEDGING OIL is an extremely heavy duty, heavy viscosity drawing oil designed for tube and pipe swedging (swaging). It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties. It is fortified with extreme pressure additives to provide exceptional anti-weld and anti-wear properties resulting in long tool and die life.

Works well in swedging, drawing, stamping, punching, piercing, bending, forming, and extruding operations.

APPLICATION

May be applied by brushing, dipping, spraying, rolling, or other convenient methods. Product is used as is. Do not dilute.

TYPICAL ANALYSIS

APPEARANCE: Amber/Brown Oil, Heavy Viscosity
 SPECIFIC GRAVITY: 0.96
 SOLUBILITY IN WATER: Nil
 VISCOSITY: 135-145 SSF @ 100°F
 SULFUR: None
 CHLORINE: Yes
 SILICONE: None
 PHOSPHOROUS: None

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

E-6150-05	5 Gal Pail
E-6150-55	55 Gal Drum
E-6150-275	275 Gal Tote