



# STAMPING FLUID SS

## FEATURES & BENEFITS

- Superior Lubricity & EP Properties
- Good Rust Protection
- Stable Emulsion
- Improves Finish
- Increases Die Life
- Reduced Frictional Wear & Welding

## PRODUCT DESCRIPTION

**STAMPING FLUID SS** is a water-based stamping and drawing fluid fortified with extreme pressure additives. It provides excellent lubricity and extended tool and die life. Use for stamping, drawing, piercing and other metalforming operations. Works well on ferrous and nonferrous metals.

## TYPICAL ANALYSIS

APPEARANCE: .....Amber Liquid, mild odor  
 pH (Concentrate): .....9.5  
 SPECIFIC GRAVITY: .....1.01  
 SULFUR: ..... None  
 CHLORINE: ..... None  
 PHOSPHORUS: ..... Yes

## APPLICATION

Product can be used as is or diluted with water. Normal starting dilution is from 1:2 (50%) to 1:10 (10%) with water. When diluting product, slowly add water to Stamping Fluid SS concentrate while continually stirring. This product may be applied by flooding, immersion, spraying, brushing or roll coating. Can be easily cleaned with water rinse or water based cleaners.

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

## PACKAGING

A-7055-05      5 Gal Pail  
 A-7055-55      55 Gal Drum  
 A-7055-275      275 Gal Tote