

BD-100 CUTTING OIL



FEATURES & BENEFITS

- Superior EP and lubricity additives
- Light viscosity
- Excellent chip removal
- Increases tool life
- Improved finish
- Protects from rust and corrosion
- Provides excellent lubrication to machine tool

PRODUCT DESCRIPTION

ASHBURN BD-100 CUTTING OIL is a heavy duty, light viscosity oil. Formulated with extreme pressure additives to provide exceptional performance. It is ideal for both ferrous and non-ferrous materials.

APPLICATION

Recommended for deep-hole drilling, heavy cutting, gundrilling, ejector drilling, trepanning, sawing and other difficult operations on both ferrous and non-ferrous metals including cast iron and aluminum.

TYPICAL ANALYSIS

APPEARANCE:Brown oil, light viscosity

WEIGHT: 7.4 lb/gal

VISCOSITY: 105 SUS @ 100°F

FLASH POINT:..... >250°F (TCC Method)

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.

PACKAGING

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| E-3962-05 | 5 Gal Pail |
| E-3962-55 | 55 Gal Drum |
| E-3962-275 | 275 Gal Tote |