



# MIKE-O-DRILL TP-60

## FEATURES & BENEFITS

- Superior EP and lubricity additives
- Low viscosity
- Excellent chip removal
- Improved finish
- Excellent blade and tool life

## PRODUCT DESCRIPTION

**MIKE-O-DRILL TP-60** is a heavy duty, light viscosity cutting oil. Sulfurized and extreme pressure additives provide hydrodynamic and polar lubrication. This product is recommended for screw machines, chuckers, band saws, and bar machines. The MIKE-O-DRILL TP-60 outperforms other cutting oils in deep hole drilling, heavy cutting, gun drilling, sawing, and other difficult operations. It is ideal for both ferrous and non ferrous materials. Staining may occur on copper if part is not rinsed soon after machining.

## TYPICAL ANALYSIS

WEIGHT: ..... 7.5 LB/ GL  
 FLASH POINT:..... >250° F (TCC Method)  
 VISCOSITY: ..... 65 SSU @ 100° F  
 APPEARANCE:.. Dark Oil, Light Viscosity, Slight Sulfur Odor

## PACKAGING

E-2385-14	1 Gallon (4/Case)
E-2385-05	5 Gallon
E-2385-55	55 Gallon
E-2385-275	275 Gallon