



MIKE-O-DRILL DH80

FEATURES & BENEFITS

- Superior EP and lubricity additives
- Low viscosity
- Excellent chip removal
- Improved finish
- Excellent blade and tool life

PRODUCT DESCRIPTION

MIKE-O-DRILL DH80 is a heavy duty, light viscosity cutting oil. Sulfurized and chlorinated extreme pressure additives provide hydrodynamic and polar lubrication. This product is recommended for screw machines, chuckers, band saws, broaching and bar machines. The MIKE-O-DRILL DH80 outperforms other cutting oils in deep hole drilling, heavy cutting, gun drilling, broaching, sawing, and other difficult operations. It is ideal for both ferrous and nonferrous materials. Staining may occur on copper if part is not rinsed soon after machining.

TYPICAL ANALYSIS

WEIGHT: 7.7 LB/ GL

FLASH POINT:..... >250° F (TCC Method)

VISCOSITY: 116 SSU @ 100° F

APPEARANCE: Amber Oil, Slight Sulfur Odor

PACKAGING

E-2280-14	1 Gallon (4/Case)
E-2280-05	5 Gallon
E-2280-55	55 Gallon