

Issue Date: 28-Aug-2014

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Version 4

1. IDENTIFICATION

Product Name APEX 9100 WATER SOLUBLE CUTTING OIL

Other means of identification
 Item # A-9100-55 A-9100-275 (Blue)
 A-9101-55 A-9101-275 (Amber)

Recommended Use Metalworking lubricant.

Supplier Address
 Ashburn Chemical Technologies
 7403 Wright Rd
 Houston, TX 77041

Emergency Telephone Number 832-399-1000

Emergency Telephone (24 hr)
 INFOTRAC 1-352-323-3500 (International)
 1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification Classified according to the US OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (WHMIS 2015)

Eye Irritation	Category 2A
Skin sensitization	Category 1B
Acute Toxicity - Inhalation (dust/mist)	Category 4

Hazard Statements
 H319 Causes eye irritation
 H317 May cause an allergic skin reaction
 H332 Harmful if inhaled



Precautionary Statements - Prevention

P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P272 Contaminated work clothing should not be allowed out of the workplace
 P271 Use only outdoors or in a well ventilated area.
 P264 Wash face, hands and any exposed skin thoroughly after handling
 P280 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

P305+P351+P338
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P337+P313 If eye irritation persists: Get medical advice/attention

 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P362+P364 Take off contaminated clothing and wash it before reuse

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312 Call a POISON CENTER/Doctor if you feel unwell.

Precautionary Statements - Disposal P501 Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Hydro treated naphthenic distillates	64742-52-5	65-85
4-Chloro-m-cresol	59-50-7	1-5

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms	May cause skin and eye irritation. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals in contact with skin.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	May be irritating to skin in some sensitive individuals, especially after prolonged and/or repeated contact.
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5. FIRE-FIGHTING MEASURES

Suitable / Unsuitable Extinguishing Media	Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames. DO NOT use stream of water (could cause fire to spread).
Specific Hazards Arising from the Chemical	A mixture of liquids and gases including smoke, fumes, carbon monoxide, carbon dioxide and unidentified organic compounds will be evolved when this material undergoes combustion.
Hazardous Combustion Products	Smoke, Fume, Incomplete combustion products, Oxides of carbon.
Protective equipment / Precautions for firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Avoid contact with skin or eyes. Do not breathe dust/fume/gas/mist/vapors/spray. See SECTION 8 for Personal Protective Equipment.
Environmental Precautions	Prevent entry into drains, waterways, rivers, lakes, sewers, basements or confined areas. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. See SECTION 12 for Ecological Information.
Methods for Clean-Up	Use clean non-sparking tools to collect absorbed material. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.
Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature 5-40 °C (41-104°F)
Incompatible Materials	Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines The following information is given as general guidance

Chemical	ACGIH TLV	OSHA PEL	(US) NIOSH REL	Alberta	British Columbia OELs	Ontario OELs	Quebec OELs
Petroleum distillates, hydrotreated heavy naphthenic (Mist) 64742-52-5	TWA 5 mg/m ³	TWA 5 mg/m ³	10 mg/m ³ 15 min	TWA 5 mg/m ³ 8hr STEL 10 mg/m ³ 15 min Schedule 1, Table 2 7/2009	TWA 0.2 mg/m ³ 8hr STEL 10 mg/m ³ 15 min (Revised 5-2013)	TWA 5 mg/m ³ 8hr STEL 10 mg/m ³ 15 min Amended 6/2015	TWA 5 mg/m ³ 8hr STEL 10 mg/m ³ 15 min Amended 11/2011

Legend:

ACGIH: American Conference of Governmental Industrial Hygienists
OSHA: Occupational Safety and Health Administration
NIOSH: National Institute for Occupational Safety and Health

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
STEL: Short Term Exposure Limit
TWA: Time Weighted Average

Appropriate engineering controls	Provide exhaust ventilation or adequate ventilation is required to keep airborne concentrations of vapors below their respective threshold limit value (TLV). Maintain eye wash fountain and quick-drench facilities in work area.
Personal Protective Equipment	
Eye/Face Protection	Safety glasses with side shields required.
Skin and Body Protection	If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory Protection	Ensure adequate ventilation, especially in confined areas.
General Hygiene Considerations	Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing and launder before reuse. If needed, take first aid action shown on section 4 of this SDS.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Mild
Appearance	Transparent	Odor Threshold	Not determined
Color	Amber / Brown Blue - green(dyed)		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	8.8-9.2 @ 20:1	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	> 148°C > 300 °F	
Evaporation Rate	< 1	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	0.92-0.94	
Water Solubility	Emulsifiable	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity	Not reactive under normal conditions.
Chemical Stability	Stable under recommended storage conditions.
Possibility of Hazardous Reactions	None under normal processing.
Conditions to Avoid	Incompatible Materials.
Incompatible Materials	Oxidizing agents.
Hazardous Decomposition Products	Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye Contact	Causes serious eye irritation.
Skin Contact	Prolonged contact may cause redness and irritation.

Inhalation May cause irritation to the mucous membranes and upper respiratory tract.

Ingestion May cause gastrointestinal irritation or diarrhea.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
4-Chloro-m-cresol 59-50-7	-	> 2000 mg/kg (Rat)	> 0.583 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects

Carcinogenicity Carcinogenic potential is unknown.

Gem Cell Mutagenicity No data available

Reproductive Toxicity No data available

STOT - repeated exposure No data available

Unknown Acute Toxicity 1-15% of the mixture consists of ingredient(s) of unknown toxicity Inhalation (Dusts/Mist).

12. ECOLOGICAL INFORMATION

Ecotoxicity Harmful to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
4-Chloro-m-cresol 59-50-7	10: 96 h Desmodesmus subspicatus mg/L EC50 4.2: 72 h Desmodesmus subspicatus mg/L EC50	3.11 - 5.27: 96 h Pimephales promelas mg/L LC50 flow-through 1000 - 10000: 96 h Pimephales promelas µg/L LC50 static 5.81 - 7.76: 96 h Poecilia reticulata mg/L LC50 917: 96 h Oncorhynchus mykiss µg/L LC50 static	EC50 = 0.27 mg/L 5 min EC50 = 0.28 mg/L 15 min EC50 = 0.34 mg/L 30 min EC50 = 23 mg/L 60 h	2: 48 h Daphnia magna mg/L EC50 1.13 - 1.94: 48 h Daphnia magna mg/L EC50 Static

Persistence/Degradability Biodegradation: Expected to be slowly biodegradable.

Bioaccumulation Not determined.

Mobility

Chemical Name	Partition Coefficient
4-Chloro-m-cresol CAS#59-50-7	3.02

Other Adverse Effects Not determined

13. DISPOSAL CONSIDERATIONS

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - Halogenated Organic Compounds	RCRA - U Series Wastes
4-Chloro-m-cresol 59-50-7	U039	Included in waste streams: F039, K001	Category II - Semi-volatiles	U039

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

US DOT Not regulated

ATA Not regulated

IMDG
Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	ND SL	EINECS	ELINCS	ENCS	IECSC	INSQ	KECL	AICS
Petdistillates,hydrotreated light naphthenic	Y	Y		Y		Y	Y	Y	Y	Y
4-Chloro-m-cresol 59-50-7	Y	Y		EC 200-431-6		(3)-900	Y	Y	KE-05761	Y

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/ND SL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS-European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

INSQ - National Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

Canada Regulations

WHMIS Classifications D-1B: Material Causing immediate and Serious Toxic Effects (Toxic)

D-2B: Materials Causing Other Toxic Effects (Toxic)

US Regulations

CERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
4-Chloro-m-cresol 59-50-7	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
4-Chloro-m-cresol - 59-50-7	59-50-7	1-5	0.1

CWA (Clean Water Act)

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
4-Chloro-m-cresol 59-50-7 (1-5)		X	X	

California Proposition 65: This product does not contain any components that are regulated under California Prop 65

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
4-Chloro-m-cresol 59-50-7	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	0	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	0	0	Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet