

Safety Data Sheet

Issue Date: 06-Oct-2014

Revision Date: 10-Feb-2017

Version 1.1

1. IDENTIFICATION

Product Identifier

Product Name SOLUBLE OIL GP

Other means of identification

SDS #

Item # A-9020-05
A-9020-55
A-9020-275

Recommended use of the chemical and restrictions on use

Recommended Use Metalworking, drawing & stamping lubricant.

Details of the supplier of the safety data sheet

Supplier Address

Ashburn Chemical Technologies
7403 Wright Rd
Houston, TX 77041

Emergency Telephone Number

Company Phone Number

832-399-1000

Emergency Telephone (24 hr)

INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Amber transparent fluid

Physical State Liquid

Classification

The classification and labeling information in this Safety Data Sheet should be viewed as provisional, as the ingredient's percentages are kept as a trade secret.

Acute toxicity - Inhalation (Dusts/Mists)

Category 4

Signal Word

Warning

Hazard Statements

Harmful if inhaled



Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a poison center or doctor/physician if you feel unwell.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	60-90

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Flush immediately with copious amounts of water for 15 minutes. If irritation persists, see physician.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing and wash before reuse. If skin irritation persists, call a physician.
Inhalation	Remove source of exposure or move person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell or are concerned.
Ingestion	Do not induce vomiting without medical advise. If symptoms persist, call a physician.

Most important symptoms and effects

Symptoms	May cause eye, skin and respiratory tract irritation. May include redness, drying and cracking of skin.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable / Unsuitable Extinguishing Media	Use water fog, foam, dry chemical, alcohol resistant foam or carbon dioxide (CO2) DO NOT use straight streams of water (could cause fire to spread).
Specific Hazards Arising from the Chemical	Not determined.
Hazardous Combustion Products	Smoke, Fume, Incomplete combustion products, Oxides of carbon.
Protective equipment / Precautions for firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Avoid contact with skin or eyes. Do not breathe dust/fume/gas/mist/vapors/spray. See SECTION 8 for Personal Protective Equipment.
Environmental Precautions	Prevent entry into drains, waterways, rivers, lakes, sewers, basements or confined areas. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. See SECTION 12 for Ecological Information

Methods for Clean-Up

Absorb or cover with dry earth, sand or other non-combustible material.
Sweep up absorbed material and shovel into suitable containers for disposal.
Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations.
See SECTION 13 for Waste Disposal

7. HANDLING AND STORAGE

Advice on Safe Handling

Handle in accordance with good industrial hygiene and safety practice.
Avoid breathing fumes, vapors, mists, spray.
Wash face, hands, and any exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
See SECTION 8 for Personal Protection.
See SECTION 2 for Precaution Statements.

Storage Conditions

Keep container tightly closed and store in a cool, dry and well-ventilated place.
Do not store in open or unlabeled containers.
Store away from heat and open flame. Storage temperature 5-40°C (41-104°F).

Incompatible Materials

Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

The following information is given as general guidance

Chemical Name	ACGIH	OSHA	NIOSH
Distillates, Hydrotreated Napthanic 64742-52-5	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 5 mg/m ³	10 mg/m ³ 15 min

Legend:

ACGIH: American Conference of Governmental Industrial Hygienists
OSHA: Occupational Safety and Health Administration
NIOSH: National Institute for Occupational Safety and Health

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
STEL: Short Term Exposure Limit

Appropriate engineering controls**Engineering Controls**

Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory Protection

Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations

Avoid contact with skin, eyes and clothing.
After handling this product, wash hands before eating, drinking, or smoking.
Remove contaminated clothing and launder contaminated clothing before reuse.
If needed, take first aid action shown on section 4 of this SDS.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State
Appearance
Color

Liquid
Amber transparent fluid
Amber transparent

Odor
Odor Threshold

Not determined
Not determined

Property**Values****Remarks • Method**

pH	8.7 @ 20:1	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	> 148.88 °C / > 300 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation Rate	< 1.0	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	0.91	
Water Solubility	Emulsifiable	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity	Not reactive under normal conditions.
Chemical Stability	Stable under recommended storage conditions.
Possibility of Hazardous Reactions	None under normal processing.
Conditions to Avoid	Incompatible Materials.
Incompatible Materials	Oxidizing agents.
Hazardous Decomposition Products	Thermal decomposition and combustion are not expected to occur except under extreme conditions

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	May cause temporary irritation on eye contact.
Skin Contact	Prolonged contact may cause redness and irritation.
Inhalation	Harmful if inhaled. May cause irritation to the mucous membranes, upper respiratory tract.
Ingestion	May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Petroleum distillates, hydrotreated heavy naphthenic 64742-52-5	> 5000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure**Carcinogenicity**

The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION**Ecotoxicity**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Petroleum distillates, hydrotreated heavy naphthenic		5000: 96 h Oncorhynchus mykiss mg/L LC50		1000: 48 h Daphnia magna mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION**International Inventories**

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Petroleum distillates, hydrotreated heavy naphthenic	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA This material does not contains a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 255)
SARA 313 Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372
CWA (Clean Water Act) This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65 This product does not contain any Proposition 65 chemicals.
U.S. State Right-to-Know Regulations This product does not contain any substances regulated under applicable state right-to-know regulations

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	1	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	1	0	Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet