

Issue Date: 28-Aug-2014

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Version 3

## 1. IDENTIFICATION

**Product Identifier****Product Name****AQUA COOL WATER SOLUBLE CUTTING OIL****Other means of identification****SDS #**Item # A-4004-05  
A-4005-55  
A-4005-275**Recommended use of the chemical and restrictions on use****Recommended Use**

Metalworking lubricant.

**Details of the supplier of the safety data sheet****Supplier Address**Ashburn Chemical Technologies  
7403 Wright Rd  
Houston, TX 77041**Emergency Telephone Number****Company Phone Number**

832-399-1000

**Emergency Telephone (24 hr)**INFOTRAC 1-352-323-3500 (International)  
1-800-535-5053 (North America)

## 2. HAZARDS IDENTIFICATION

**Appearance** Blue / Blue-Green  
transparent**Physical State** Liquid**Classification**

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US OSHA Hazard Communication Standard 29 CFR 1910.1200

Serious eye damage/eye irritation	Category 2 B
Skin sensitization	Category 1
Acute Toxicity (Inhalation Dust/Mist)	Category 4

**Hazards Not Otherwise Classified (HNOC)**

May be harmful if swallowed

May be harmful in contact with skin

**Signal Word****WARNING****Hazard Statements**

Causes eye irritation

May cause an allergic skin reaction

Harmful if inhaled



**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Contaminated work clothing should not be allowed out of the workplace  
Wear protective gloves/protective clothing/eye protection/face protection  
Use only outdoors or in well-ventilated area

**Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
IF ON SKIN: Wash with plenty of soap and water  
Wash contaminated clothing before reuse  
If skin irritation or rash occurs: Get medical advice/attention  
If INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/Doctor if you feel unwell.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Other Hazards**

Harmful to aquatic life with long lasting effects

**Unknown Acute Toxicity**

1-15% of the mixture consists of ingredient(s) of unknown toxicity Inhalation (Dusts/Mist)

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No	Weight-%	Other Identifier
Hydro treated naphthenic distillates	64742-52-5	65-85	N/A
4-Chloro-m-cresol	59-50-7	1-5	4-Chloro-3-methylphenol

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

**4. FIRST-AID MEASURES****First Aid Measures**

<b>General Advice</b>	Provide this SDS to medical personnel for treatment.
<b>Eye Contact</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin Contact</b>	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
<b>Inhalation</b>	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
<b>Ingestion</b>	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

**Most important symptoms and effects**

<b>Symptoms</b>	May cause skin and eye irritation. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals in contact with skin.
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**Indication of any immediate medical attention and special treatment needed****Notes to Physician**

May be irritating to skin in some sensitive individuals, especially after prolonged and/or repeated contact.

**5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Unsuitable Extinguishing Media** Not determined.

**Specific Hazards Arising from the Chemical**

Not determined.

**Hazardous Combustion Products** Smoke, Fume, Incomplete combustion products, Oxides of carbon.

**Protective equipment and precautions for firefighters**

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**6. ACCIDENTAL RELEASE MEASURES****Personal Precautions**

Avoid contact with skin or eyes.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
See SECTION 8 for Personal Protective Equipment.

**Environmental Precautions**

Prevent entry into drains, waterways, rivers, lakes, sewers, basements or confined areas.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
See SECTION 12 for Ecological Information.

**Methods for Clean-Up**

Use clean non-sparking tools to collect absorbed material.  
Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. For waste disposal, see section 13 of the SDS.

**7. HANDLING AND STORAGE****Advice on Safe Handling**

Handle in accordance with good industrial hygiene and safety practice.  
Avoid breathing fumes, vapors, mists, spray.  
Wash face, hands, and any exposed skin thoroughly after handling.  
Contaminated work clothing should not be allowed out of the workplace.  
Wash contaminated clothing before reuse.

**Storage Conditions**

Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40 °F.

**Incompatible Materials**

Oxidizing agents.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Exposure Guidelines**

Chemical	ACGIH TLV	OSHA PEL	Alberta	British Columbia OELs	Ontario OELs	Quebec OELs
Petroleum distillates, hydrotreated heavy naphthenic (Mist) 64742-52-5	TWA 5 mg/m <sup>3</sup>	TWA 5 mg/m <sup>3</sup>	TWA 5 mg/m <sup>3</sup> 8hr STEL 10 mg/m <sup>3</sup> 15 min Schedule 1, Table 2 7/2009	TWA 0.2 mg/m <sup>3</sup> 8hr STEL 10 mg/m <sup>3</sup> 15 min (Revised 5-2013)	TWA 5 mg/m <sup>3</sup> 8hr STEL 10 mg/m <sup>3</sup> 15 min Amended 6/2015)	TWA 5 mg/m <sup>3</sup> 8hr STEL 10 mg/m <sup>3</sup> 15 min (Amended 11/2011)

**Legend:** ACGIH: American Conference of Governmental Industrial Hygienists

OSHA: Occupational Safety and Health Administration

NIOSH: National Institute for Occupational Safety and Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

STEL: Short Term Exposure Limit

TWA: Time weight average

### Appropriate engineering controls

#### Engineering Controls

Maintain eye wash fountain and quick-drench facilities in work area.

### Individual protection measures, such as personal protective equipment

#### Eye/Face Protection

If contact is likely, safety glasses with side shields are recommended.

#### Skin and Body Protection

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

#### Respiratory Protection

Ensure adequate ventilation, especially in confined areas.

#### General Hygiene Considerations

Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing and launder before reuse. If needed, take first aid action shown on section 4 of this SDS.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Physical State	Liquid		
Appearance	Blue / Green transparent fluid	Odor	Not determined
Color	Blue / Green	Odor Threshold	Not determined

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	8.8-9.2 @ 20:1	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	> 148.88 °C / > 300 °F	
Evaporation Rate	< 1	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	0.92-0.94	
Water Solubility	Emulsifiable	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

## 10. STABILITY AND REACTIVITY

#### Reactivity

Not reactive under normal conditions.

**Chemical Stability** Stable under recommended storage conditions.

**Possibility of Hazardous Reactions** None under normal processing.

**Conditions to Avoid** Incompatible Materials.

**Incompatible Materials** Oxidizing agents.

**Hazardous Decomposition Products** Thermal decomposition and combustion are not expected to occur except under extreme conditions.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

**Eye Contact** Causes serious eye irritation.

**Skin Contact** Prolonged contact may cause redness and irritation.

**Inhalation** May cause irritation to the mucous membranes and upper respiratory tract.

**Ingestion** May cause gastrointestinal irritation or diarrhea.

### Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
4-Chloro-m-cresol 59-50-7	-	> 2000 mg/kg ( Rat )	> 0.583 mg/L ( Rat ) 4 h

### Information on physical, chemical and toxicological effects

**Symptoms** Please see section 4 of this SDS for symptoms.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Carcinogenicity** Carcinogenic potential is unknown.

**Numerical measures of toxicity** Not determined

**Unknown Acute Toxicity** 1-10% of the mixture consists of ingredient(s) of unknown toxicity.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

### Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
4-Chloro-m-cresol 59-50-7	10: 96 h Desmodesmus subspicatus mg/L EC50 4.2: 72 h Desmodesmus subspicatus mg/L EC50	3.11 - 5.27: 96 h Pimephales promelas mg/L LC50 flow-through 1000 - 10000: 96 h Pimephales promelas µg/L LC50 static 5.81 - 7.76: 96 h Poecilia reticulata mg/L LC50 917: 96 h Oncorhynchus mykiss µg/L LC50 static	EC50 = 0.27 mg/L 5 min EC50 = 0.28 mg/L 15 min EC50 = 0.34 mg/L 30 min EC50 = 23 mg/L 60 h	2: 48 h Daphnia magna mg/L EC50 1.13 - 1.94: 48 h Daphnia magna mg/L EC50 Static

**Persistence/Degradability** Biodegradation: Expected to be slowly biodegradable.

**Bioaccumulation** Not determined.

**Mobility**

Chemical Name	Partition Coefficient
4-Chloro-m-cresol CAS#59-50-7	3.02

**Other Adverse Effects** Not determined

### 13. DISPOSAL CONSIDERATIONS

**Disposal of Wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**US EPA Waste Number**

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - Halogenated Organic Compounds	RCRA - U Series Wastes
4-Chloro-m-cresol 59-50-7	U039	Included in waste streams: F039, K001	Category II - Semi-volatiles	U039

### 14. TRANSPORT INFORMATION

**Note** Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

**DOT** Not regulated

**IATA** Not regulated

**IMDG**  
**Marine Pollutant** This material may meet the definition of a marine pollutant

### 15. REGULATORY INFORMATION

**International Inventories** 4-Chloro-m-cresol CAS# 59-50-7  
Hydro treated naphthenic distillates (mist) CAS# 64742-52-5

**TSCA** : listed  
**Canada-DSL inventory**: Listed

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*

*DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List*

*EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

*ENCS - Japan Existing and New Chemical Substances*

*IECSC - China Inventory of Existing Chemical Substances*

*KECL - Korean Existing and Evaluated Chemical Substances*

*PICCS - Philippines Inventory of Chemicals and Chemical Substances*

*AICS - Australian Inventory of Chemical Substances*

**Canada's CPR (WHMIS 1988) Classifications**

D-1B: Material Causing immediate and Serious Toxic Effects (Toxic)  
D-2B: Materials Causing Other Toxic Effects (Toxic)

**US Regulations**

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
4-Chloro-m-cresol 59-50-7	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

**SARA 313**

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
4-Chloro-m-cresol - 59-50-7	59-50-7	1-5	0.1

**CWA (Clean Water Act)**

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
4-Chloro-m-cresol 59-50-7 ( 1-5 )		X	X	

**California Proposition 65:** This product does not contain any components that are regulated under California Prop 65

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
4-Chloro-m-cresol 59-50-7	X	X	X

<b>16. OTHER INFORMATION</b>
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<b><u>NFPA</u></b>	<b>Health Hazards</b>	<b>Flammability</b>	<b>Instability</b>	<b>Special Hazards</b>
	1	0	0	Not determined
<b><u>HMIS</u></b>	<b>Health Hazards</b>	<b>Flammability</b>	<b>Physical Hazards</b>	<b>Personal Protection</b>
	1	0	0	Not determined

**Issue Date:** 28-Aug-2015  
**Revision Date/ Notes** 21-Jul-2016 Complied with WHMIS 2015  
 01-Apr-2017 Updated Health Hazard Classification

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**