

Issue Date: 04-Mar-2015

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Version 1

1. IDENTIFICATION

Product Identifier**Product Name** HONE CUT**Other means of identification****SDS #**

Item # E-6238-275

Recommended use of the chemical and restrictions on use**Recommended Use** Honing fluid for industrial and automotive honing operations**Details of the supplier of the safety data sheet****Supplier Address**Ashburn Chemical Technologies
7403 Wright Rd
Houston, TX 77041**Emergency Telephone Number****Company Phone Number**

832-399-1000

Emergency Telephone (24 hr)INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Transparent
Amber / Brown**Physical State** Liquid**Odor** Mild petroleum**Classification**

Acute toxicity - Inhalation (Dusts/Mists)

Category 4

Hazards Not Otherwise Classified (HNOC)

May be harmful in contact with skin

Signal Word

Warning

Hazard Statements

Harmful if inhaled



Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area

Precautionary Statements – Response

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a poison center or doctor/physician

Unknown Acute Toxicity

10-15% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	85-95

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms	May cause eye, skin and respiratory tract irritation. May include redness, drying and cracking of skin. May cause irritation to the mucous membranes and upper respiratory tract.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products Smoke, Fume, Incomplete combustion products, Oxides of carbon, Oxides of Sulfur.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
Environmental Precautions	Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.
Methods for Clean-Up	Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800) 424-8802.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40 F.
Incompatible Materials	Oxidizing agents. Strong alkalis. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<u>Exposure Guidelines</u>	No exposure limits noted for ingredient(s) The following information is given as general guidance
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Appropriate engineering controls

Engineering Controls	Maintain eye wash fountain and quick-drench facilities in work area.
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Individual protection measures, such as personal protective equipment

Eye/Face Protection	If contact is likely, safety glasses with side shields are recommended.
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Skin and Body Protection	If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.
Respiratory Protection	Ensure adequate ventilation, especially in confined areas.
General Hygiene Considerations	Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Mild vanilla scent
Appearance	Transparent	Odor Threshold	Not determined
Color	Amber / Brown		
Property	Values	Remarks • Method	
pH	Not determined		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	> 176.66 °C / > 350 °F		
Flash Point	> 148.88 °C / > 300 °F	Pensky-Martens Closed Cup (PMCC)	
Evaporation Rate	< 1		
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not determined		
Lower Flammability Limit	Not determined		
Vapor Pressure	Not determined		
Vapor Density	<1.0	(Air=1)	
Specific Gravity	0.89		
Water Solubility	Nil		
Solubility in other solvents	Not determined		
Dynamic Viscosity	100-110 SUS	@ 38°C (100°F)	
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		

10. STABILITY AND REACTIVITY

Reactivity	Not reactive under normal conditions.
Chemical Stability	Stable under recommended storage conditions.
Possibility of Hazardous Reactions	Stable under recommended storage conditions.
Conditions to Avoid	Incompatible Materials.
Incompatible Materials	Oxidizing agents. Strong alkalis. Strong acids.
Hazardous Decomposition Products	Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	May cause temporary irritation on eye contact.
Skin Contact	Prolonged contact may cause redness and irritation.

**Inhalation
Ingestion**

May cause irritation to the mucous membranes and upper respiratory tract.
May cause gastrointestinal irritation or diarrhea.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Petroleum distillates, hydrotreated light naphthenic 64742-53-6	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 2.18 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects**Symptoms**

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Sensitization**

May cause an allergic skin reaction.

Carcinogenicity

Carcinogenic potential is unknown.

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity

10-15% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Distillates (PET), hydrotreated light naph CAS # 64742-53-6		5000: 96 h Oncorhynchus mykiss mg/L LC50		1000: 48 h Daphnia magna mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT / IATA / IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Petroleum distillates, hydrotreated light naphthenic	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories

Acute Health Hazard

Yes

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Petroleum distillates, hydrotreated light naphthenic 64742-53-6		X	

16. OTHER INFORMATION

NFPA

Health Hazards

1

Flammability

1

Instability

0

Special Hazards

Not determined

HMIS

Health Hazards

1

Flammability

1

Physical Hazards

0

Personal Protection

Not determined

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04-Mar-2015

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Revision Note:

New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet