

Issue Date: 28-Aug-2014

Review Date: 03-Mar-2021

Version 2

1. IDENTIFICATION

Product Identifier**Product Name**

ASHBURN DEEP DRILL SOLUBLE OIL

Other means of identification**SDS #****Item#**

A-0250-275

A-0350-275

A-9975-05

A-9975-55

A-9975-275

Recommended use of the chemical and restrictions on use**Recommended Use**

Metalworking lubricant.

Details of the supplier of the safety data sheet**Supplier Address**Ashburn Chemical Technologies
7403 Wright Rd
Houston, TX 77041**Emergency Telephone Number****Company Phone Number**

832-399-1000

Emergency Telephone (24 hr)

INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance transparent
Amber / brown**Physical State** Liquid**Classification**

Serious eye damage/eye irritation	Category 2 B
Skin sensitization	Category 1

Signal Word**WARNING****Hazard Statements**

Causes eye irritation

May cause an allergic skin reaction



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Harmful to aquatic life with long lasting effects

Unknown Acute Toxicity

Not determined.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
4-Chloro-m-cresol	59-50-7	1-5

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms	May cause skin and eye irritation. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals in contact with skin.
-----------------	--

Indication of any immediate medical attention and special treatment needed

Notes to Physician	May be irritating to skin in some sensitive individuals, especially after prolonged and/or repeated contact.
---------------------------	--

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical
Not determined.

Hazardous Combustion Products Smoke, Fume, Incomplete combustion products, Oxides of carbon.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions See SECTION 8 for Personal Protective Equipment.

Environmental Precautions See SECTION 12 for Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. Absorb or cover with dry earth, sand or other non-combustible material.

Methods for Clean-Up Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. See SECTION 13 for Waste Disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Do not handle until all safety precautions have been read and understood. See SECTION 8 for Personal Protection. Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. See SECTION 2 for Precaution Statements.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40°F.

Incompatible Materials Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines No exposure limits noted for ingredient(s)

Appropriate engineering controls

Engineering Controls Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Not determined
Appearance	transparent fluid	Odor Threshold	Not determined
Color	Amber / Brown		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	9.0-9.5 @ 20:1	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	> 148.88 °C / > 300 °F	
Evaporation Rate	< 1	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	1.02-1.04	
Water Solubility	Emulsifiable	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity Not reactive under normal conditions.

Chemical Stability Stable under recommended storage conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to Avoid Incompatible Materials.

Incompatible Materials Oxidizing agents.

Hazardous Decomposition Products

Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye Contact Causes serious eye irritation.

Skin Contact Prolonged contact may cause redness and irritation.

Inhalation May cause irritation to the mucous membranes and upper respiratory tract.

Ingestion May cause gastrointestinal irritation or diarrhea.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
4-Chloro-m-cresol 59-50-7	-	> 2000 mg/kg (Rat)	> 0.583 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity Carcinogenic potential is unknown.

Numerical measures of toxicity Not determined

Unknown Acute Toxicity Not determined.

12. ECOLOGICAL INFORMATION

Ecotoxicity Harmful to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
4-Chloro-m-cresol 59-50-7	10: 96 h Desmodesmus subspicatus mg/L EC50 4.2: 72 h Desmodesmus subspicatus mg/L EC50	3.11 - 5.27: 96 h Pimephales promelas mg/L LC50 flow-through 1000 - 10000: 96 h Pimephales promelas µg/L LC50 static 5.81 - 7.76: 96 h Poecilia reticulata mg/L LC50 917: 96 h Oncorhynchus mykiss µg/L LC50 static	EC50 = 0.27 mg/L 5 min EC50 = 0.28 mg/L 15 min EC50 = 0.34 mg/L 30 min EC50 = 23 mg/L 60 h	2: 48 h Daphnia magna mg/L EC50 1.13 - 1.94: 48 h Daphnia magna mg/L EC50 Static

Persistence/Degradability Biodegradation: Expected to be slowly biodegradable.

Bioaccumulation Not determined.

Mobility

Chemical Name	Partition Coefficient
4-Chloro-m-cresol 59-50-7	3.02

Other Adverse Effects Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
4-Chloro-m-cresol 59-50-7	U039	Included in waste streams: F039, K001		U039

Chemical Name	RCRA - Halogenated Organic Compounds	RCRA - P Series Wastes	RCRA - F Series Wastes	RCRA - K Series Wastes
4-Chloro-m-cresol 59-50-7	Category II - Semi-volatiles			

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT Not regulated

IATA Not regulated

IMDG
Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

TSCA Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal RegulationsCERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
4-Chloro-m-cresol 59-50-7	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
4-Chloro-m-cresol - 59-50-7	59-50-7	1-5	0.1

CWA (Clean Water Act)

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
4-Chloro-m-cresol 59-50-7 (1-5)		X	X	

US State RegulationsU.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
4-Chloro-m-cresol 59-50-7	X	X	X

16. OTHER INFORMATIONNFPA

Health Hazards

Flammability

Instability

Special Hazards

1

0

0

Not determined

HMIS

Health Hazards

Flammability

Physical Hazards

Personal Protection

1

0

0

Not determined

Issue Date:

28-Aug-2014

Revision Date:

20-Aug-2015

Revision Note:

Revised SEC 2: Hazards Identifications

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet