



# TORCH COOLANT



## PRODUCT DESCRIPTION

**APEX TORCH COOLANT** is a propylene glycol and de-ionized water mixture designed for use in the cooling system of plasma arc cutters. This product provides excellent conductive cooling to remove heat from the cutting torch. It provides corrosion protection, and also protects from freezing in cold environments.

## FEATURES & BENEFITS

- Good Rust & Corrosion Protection
- Excellent Stability in Hard & Soft Water Applications to Ensure Minimal Residue Build-up
- Quickly Rejects Tramp Oil to the Surface
- Low Foaming in All Water Conditions
- Prevents Bimetallic Corrosion

## TYPICAL ANALYSIS

APPEARANCE: ..... Clear Blue Liquid  
 pH @ 10% SOLUTION: ..... 8.0  
 SPECIFIC GRAVITY: ..... 1.04  
 ODOR: ..... Mild  
 FLASH POINT: ..... ND  
 VAPOR PRESSURE @ 20°C ..... ND  
 SOLUBILITY IN WATER ..... Complete

## RECOMMENDED STARTING DILUTIONS

**APEX Torch Coolant** is ready-to-use. Add product to the coolant reservoir to the full level. Check the reservoir level on a regular basis to make sure there is always an adequate supply of coolant.

## PACKAGING

A-6910-14      1 Gal (4/case)  
 A-6910-05      5 Gal Pail  
 A-6910-55      55 Gal Drum

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.



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