

# DS 2400



## FEATURES & BENEFITS

- Light viscosity
- Superior EP and lubricity additives
- Good rust protection
- Improves finish
- Increases die life
- Reduces frictional wear and welding

## PRODUCT DESCRIPTION

**DS 2400** is a drawing oil fortified with extreme pressure additives. It is designed to be used in a wide range of applications and severities. It's light viscosity allows it to flow easily. It will perform on both ferrous and nonferrous materials. This product can handle a tremendous range of applications including deep drawing, stamping, punching, bending and forming.

## APPLICATION

Product should be used undiluted. The product can be applied by flooding, immersion, spraying, brushing or roll coating.

## TYPICAL ANALYSIS

APPEARANCE: ..... Amber Oil  
 WEIGHT: ..... 7.8 LB/GL  
 FLASH POINT: ..... 164°F (Method: ASTM D3278, Closed Cup)  
 ODOR: ..... Slight Solvent  
 VISCOSITY: ..... 70 SUS @ 100°F  
 SULFUR: ..... NONE  
 CHLORINE: ..... <15%  
 PHOSPHOROUS: ..... NONE

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

## PACKAGING

E-2400-05      5 Gallon  
 E-2400-55      55 Gallon