

# Punching Fluid HD

## Features & Benefits

- Heavy Viscosity
- Excellent Die Life
- Superior Lubricity & EP Properties

## PRODUCT DESCRIPTION

**Punching Fluid HD** is an extremely heavy-duty, punching oil designed to be used in a wide range of applications and severity including punching, drawing and stamping. This heavy-viscosity product has excellent adherence and anti-wipe properties. It will perform on both ferrous and nonferrous metals.

## APPLICATION

Punching Fluid HD can be used straight, or depending on the severity of the application, diluted with a solvent such as mineral spirits. This product may be applied by brushing, dipping, rolling, or other convenient methods.

## TYPICAL ANALYSIS

APPEARANCE: ..... Thick Light Yellow Oil  
 FLASH POINT: ..... 400°F (PMCC Method)  
 WEIGHT:..... 8.72 LB/GL  
 VISCOSITY:.....600 SUS @100°F

## PACKAGING

E-2472-05      5 Gallon  
 E-2472-55      55 Gallon  
 E-2472-275    275 Gallon

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.



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