



# MIKE-O-LUBE 690

## FEATURES & BENEFITS

- Designed for sawing aluminum
- Excellent lubricity
- Heavy-duty applications
- Non-staining during post heat treating of nonferrous metals
- Non-Chlorinated EP additives
- Low vapor pressure and non-objectionable odor

## ALUMINUM SAWING & CUTTING LUBRICANT

### PRODUCT DESCRIPTION

**MIKE-O-LUBE 690** is a light viscosity, sawing and machining fluid designed for use on aluminum. Use for sawing, milling, drilling and tapping. Mike-O-Lube 690 does not contain nitrates, chlorine, sulfur or phenols.

Its performance, pleasant metalworking environment and operator acceptance are beneficial over flood coolant systems. Safe on copper, brass, and aluminum. Also suitable for use on ferrous metals.

### APPLICATION

Use full strength. Do not dilute. Can be used with all micro-lubricant applicators.

### TYPICAL ANALYSIS

APPEARANCE: ..... Light Yellow Fluid  
 ACTIVE SULFUR: ..... None  
 TOTAL CHLORINE: ..... None  
 SILICONES: ..... None  
 MINERAL OIL: ..... None  
 WATER SOLUBILITY: ..... Insoluble

### NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

## PACKAGING

E-0690-01	1 Gallon (4/Case)
E-0690-05	5 Gallon
E-0690-55	55 Gallon
E-0690-275	275 Gallon