BD-60 CUTTING OIL

FEATURES & BENEFITS

- Superior EP and lubricity additives
- Light viscosity
- Excellent chip removal
- Increases tool life
- Improved finish
- Protects from rust and corrosion
- Provides excellent lubrication to machine tool

PACKAGING

E-3960-05	5 Gal Pail
E-3960-55	55 Gal Drum
E-3960-275	275 Gal Tote

PRODUCT DESCRIPTION

ASHBURN BD-60 CUTTING OIL is a heavy duty, light viscosity oil. Formulated with extreme pressure additives to provide exceptional performance. It is ideal for both ferrous and non-ferrous materials.

APPLICATION

Recommended for deep-hole drilling, heavy cutting, gundrilling, ejector drilling, trepanning, sawing and other difficult operations on both ferrous and non-ferrous metals including cast iron and aluminum.

TYPICAL ANALYSIS

APPEARANCE: .....Brown oil, light viscosity

WEIGHT: ..... 7.4 lb/gl

VISCOSITY: ..... 60-65 SUS @ 100°F

FLASH POINT: .....>250°F (TCC Method)

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.