TECHNICAL DATA SHEET

MIKE-O-CUT 87



FEATURES & BENEFITS

- Will Not Stain Soft Metals Such as Aluminum
- Rapid Heat Dissipation
- Reduces Torque
- Improves Surface Finish & Size
- Thick, Honey-Like Consistency
- Extends Tap and Drill Life
- No Chlorinated Solvents as per 40 CFR 261 Subpart D

PRODUCT DESCRIPTION

MIKE-O-CUT 87 is a extreme-duty, high-performance tapping and drilling fluid formulated to improve threading accuracy, increase productivity and extend tool life.

TYPICAL ANALYSIS

APPEARANCE:	Light Amber
SPECIFIC GRAVITY:	1.108
ODOR:	Mild Pleasant
FLASH POINT (PMCC):	415°F
VISCOSITY @ 100°	>960 SUS
% PETROLEUM DISTILLATE:	NONE



APPLICATION

Recommended for tapping and drilling stainless steel, carbon steel, inconel, monel, hastelloy, titanium, aluminum and other alloys and exotics. Apply directly to the tool/interface.

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

D-1330-04	4 OZ. (24/Case)
D-1332-16	16 OZ. (12/Case)
D-1333-14	1 Gal (4/Case)
D-1334-05	5 Gal Pail
D-1335-55	55 Gal Drum





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