

Issue Date: 19-Jun-2015

Review Date: 25-May-2018

Version 1

1. IDENTIFICATION

Product Name ASHBURN 2900 RI

Other means of identification
Item # B-2905-55 B-2906-55 (Blue)

Recommended Use Synthetic corrosion inhibitor.

Supplier Address Ashburn Chemical Technologies
 7403 Wright Rd
 Houston, TX 77041

Company Phone Number 832-399-1000
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
 1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US OSHA Hazard Communication Standard 29 CFR 1910.1200

Skin Irritant	Category 2
Eye irritation	Category 2
Skin sensitization	Category 1
Reproductive Toxicity	Category 1B

Signal Word **Danger**

Hazard Statements

H315 Causes skin irritation
 H319 Causes serious eye irritation
 H317 May cause an allergic skin reaction
 H360 May damage fertility or the unborn child



Precautionary Statements - Prevention

P201 Obtain special instructions before use
 P202 Do not handle until all safety precautions have been read and understood
 P272 Contaminated work clothing should not be allowed out of the workplace
 P264 Wash face, hands and any exposed skin thoroughly after handling
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray

Precautionary Statements – Response

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash before reuse.

P305 + P351 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do
P338 Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

P308 + P313 IF exposed or concerned: Get medical advice/ attention

Precautionary Statements - Storage

P405 Store locked up.

Precautionary Statements - Disposal

P501 Dispose of contents and container in accordance with local, state, and national regulations.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Monoethanolamine	141-43-5	1-10
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	4719-04-4	1-3
Borax	1303-96-4	1-3

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Flush with large amounts of water for 15 minutes. Lift the upper and lower eyelid to ensure complete flushing of the eye(s). Remove contact lens, if worn. If eye irritation persists: Get medical advice/attention.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms	May cause skin and eye irritation. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals in contact with skin.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	May be irritating to skin in some sensitive individuals, especially after prolonged and/or repeated contact.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Use water fog, foam, dry chemical, alcohol resistant foam or carbon dioxide (CO ₂)
Unsuitable Extinguishing Media	Do not use straight streams.
Specific Hazards Arising from the Chemical	Not determined.
Hazardous Combustion Products	Oxides of carbon and nitrogen compounds.
Protective equipment / Precautions for firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
Environmental Precautions	Prevent entry into drains, waterways, rivers, lakes, sewers, basements or confined areas. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. See SECTION 12 for Ecological Information.
Methods for Clean-Up	Absorb or cover with dry earth, sand or other non-combustible material. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. See SECTION 13 for Waste Disposal.

7. HANDLING AND STORAGE

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash face, hands, and any exposed skin thoroughly after handling. Wash contaminated clothing before reuse. Use personal protection recommended in Section 8. Do not breathe vapors or spray mist. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when handling this product.
Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature 5-40°C (41-104°F)
Incompatible Materials	Strong acids. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Monoethanolamine 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m ³ (vacated) TWA: 3 ppm (vacated) TWA: 8 mg/m ³ (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m ³	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m ³ STEL: 6 ppm STEL: 15 mg/m ³
Borax 1303-96-4	STEL: 6 mg/m ³ inhalable fraction TWA: 2 mg/m ³ inhalable fraction	(vacated) TWA: 10 mg/m ³	TWA: 5 mg/m ³

Engineering Controls	Maintain eye wash fountain and quick-drench facilities in work area.
Personal Protective Equipment	
Eye/Face Protection	If contact is likely, safety glasses with side shields are recommended.
Skin and Body Protection	If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.
Respiratory Protection	Ensure adequate ventilation, especially in confined areas.
General Hygiene Considerations	Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Not determined
Appearance	transparent	Odor Threshold	Not determined
Color	Amber / Blue		
Property	Values	Remarks • Method	
pH	10.5-10.7		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	100 °C / 212 °F	(at 760 mm Hg)	
Flash Point	Not flammable		
Evaporation Rate	< 1	(butyl acetate = 1)	
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not determined		
Lower Flammability Limit	Not determined		
Vapor Pressure	< 1.0		
Vapor Density	< 1.0		
Specific Gravity	1.03-1.05		
Water Solubility	Completely soluble		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		
Decomposition Temperature	Not determined	-	
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		

10. STABILITY AND REACTIVITY

Reactivity	Not reactive under normal conditions.
Chemical Stability	Stable under recommended storage conditions.
Possibility of Hazardous Reactions	None under normal processing.
Conditions to Avoid	Incompatible Materials.
Incompatible Materials	Strong acids. Strong bases.
Hazardous Decomposition Products	Thermal decomposition and combustion are not expected to occur except under extreme Conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Causes serious eye irritation.
Skin Contact	Causes skin irritation. May cause an allergic skin reaction.
Inhalation	Do not inhale.
Ingestion	May cause gastrointestinal irritation or diarrhea.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Monoethanolamine 141-43-5	= 1720 mg/kg (Rat)	= 1 mL/kg (Rabbit) = 1025 mg/kg (Rabbit)	-
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine 4719-04-4	= 763 mg/kg (Rat)	> 2 g/kg (Rat)	-
Borax 1303-96-4	= 2660 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
Sensitization	May cause an allergic skin reaction.
Carcinogenicity	Not determined
Reproductive toxicity	May damage fertility or the unborn child.
STOT – Single/ repeated exposure	Not determined

Numerical measures of toxicity Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity An environmental hazard cannot be excluded in the event of unprofessional handling or disposal

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Monoethanolamine 141-43-5	15: 72 h Desmodesmus subspicatus mg/L EC50	227: 96 h Pimephales promelas mg/L LC50 flow-through 3684: 96 h Brachydanio rerio mg/L LC50 static 300 - 1000: 96 h Lepomis macrochirus mg/L LC50 static 114 - 196: 96 h Oncorhynchus mykiss mg/L LC50 static 200: 96 h Oncorhynchus mykiss mg/L LC50 flow-through		65: 48 h Daphnia magna mg/L EC50

Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine 4719-04-4			EC50 = 28.9 mg/L 15 min	
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Persistence/Degradability

Biodegradation: Expected to be slowly biodegradable.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Triethanolamine 102-71-6	-2.53
Monoethanolamine 141-43-5	-1.91

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Borax 1303-96-4	Toxic

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

The component(s) of this product are reported in the following inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Borax 1303-96-4	x	x				x	x	x	x	x

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS - Japan Existing and New Chemical Substances**IECSC - China Inventory of Existing Chemical Substances**KECL - Korean Existing and Evaluated Chemical Substances**PICCS - Philippines Inventory of Chemicals and Chemical Substances**AICS - Australian Inventory of Chemical Substances***US Federal Regulations**

CERCLA This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories This material, as supplied, does not contain any substances subject to the requirements of SARA Sections 311/312 (40 CFR 370)

SARA 313 Not determined

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Monoethanolamine 141-43-5	X	X	X
Borax 1303-96-4	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	0	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	0	0	Not determined

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Revision Note: Review and Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet