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Version 2

1. IDENTIFICATION

Product Identifier

Product Name

CRYSTALLINE HP HYDRAULIC OIL 46

Other means of identification

SDS #

Item# F-8033-55

Recommended use of the chemical and restrictions on use

Recommended Use

Metalworking lubricant.

Details of the supplier of the safety data sheet

Supplier Address

Ashburn Chemical Technologies
7403 Wright Rd
Houston, TX 77041**Emergency Telephone Number**

Company Phone Number

832-399-1000

Emergency Telephone (24 hr)

INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: The product contains no substances which, at their given concentration, are considered to be hazardous to health.**Appearance** Clear amber liquid**Physical State** Liquid**Odor** Mild Hydro- carbon oil**Classification**

This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

Hazard Symbol

N/A

Signal Word

None

Precautionary StatementPREVENTION
RESPONSE
STORAGE
DISPOSALObserve good industrial hygiene practices
Wash hand thoroughly after handling
Store away from incompatible materials.
Dispose of waste and residues in accordance with local authority requirements

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is not hazardous according to OSHA 29 CFR 1910.1200. Component not listed are not hazardous or are at below reportable limits.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms	May cause eye, skin and respiratory tract irritation.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products Smoke, Fume, Incomplete combustion products, Oxides of carbon.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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Environmental Precautions	Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.
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Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.
Methods for Clean-Up	Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800) 424-8802.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40 F.
Incompatible Materials	Oxidizing agents. Strong alkalis. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<u>Exposure Guidelines</u>	No exposure limits noted for ingredient(s) The following information is given as general guidance
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Appropriate engineering controls

Engineering Controls	Maintain eye wash fountain and quick-drench facilities in work area.
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Individual protection measures, such as personal protective equipment

Eye/Face Protection	If contact is likely, safety glasses with side shields are recommended.
Skin and Body Protection	If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.
Respiratory Protection	Ensure adequate ventilation, especially in confined areas.
General Hygiene Considerations	Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Mild petroleum
Appearance	Clear amber liquid	Odor Threshold	Not determined
Color	Clear amber	Remarks • Method	
Property	Values		
pH	Not determined		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	> 176.66 °C / > 350 °F		
Flash Point	> 148.88 °C / > 300 °F		
Evaporation Rate	< 1		Pensky-Martens Closed Cup (PMCC)
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not determined		
Lower Flammability Limit	Not determined		
Vapor Pressure	Not determined		
Vapor Density	Not determined		
Specific Gravity	0.89-0.90		
Water Solubility	Nil		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Viscosity	180-220 SUS		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		

10. STABILITY AND REACTIVITY

<u>Reactivity</u>	Not reactive under normal conditions.
<u>Chemical Stability</u>	Stable under recommended storage conditions.
<u>Possibility of Hazardous Reactions</u>	Stable under recommended storage conditions.
<u>Conditions to Avoid</u>	Incompatible Materials.
<u>Incompatible Materials</u>	Oxidizing agents. Strong alkalis. Strong acids.
<u>Hazardous Decomposition Products</u>	Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	May cause temporary irritation on eye contact.
Skin Contact	Prolonged contact may cause redness and irritation.
Inhalation	May cause irritation to the mucous membranes and upper respiratory tract.
Ingestion	May cause gastrointestinal irritation or diarrhea.

Component Information**Information on physical, chemical and toxicological effects**

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity Carcinogenic potential is unknown.

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity 10-15% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity Not expected to be harmful to aquatic organism

Component Information

Persistence/Degradability Not determined.

Bioaccumulation Not determined.

Mobility Not determined

Other Adverse Effects Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods**

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. REGULATORY INFORMATION**International Inventories**

TSCA Listed

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS - Japan Existing and New Chemical Substances**IECSC - China Inventory of Existing Chemical Substances**KECL - Korean Existing and Evaluated Chemical Substances**PICCS - Philippines Inventory of Chemicals and Chemical Substances**AICS - Australian Inventory of Chemical Substances***US Federal Regulations****CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories

This material, as supplied, does not contain any substances subject to the requirements of SARA Sections 311/312 (40 CFR 370)

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

U.S. State Right-to-Know Regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): Not regulated.

Massachusetts Right-To-Know List: Not regulated.

Michigan Critical Materials List (Michigan Natural Resources and Environmental Protection Act (Act. 451 of 1994)): Not regulated.

Minnesota Hazardous Substances List: Not regulated.

New Jersey Right-To-Know List: Not regulated.

Pennsylvania Right-To-Know List: Not regulated.

Rhode Island Right-To-Know List: Not regulated

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	1	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	1	0	Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.