

ASHBURN 3200 RI



RUST INHIBITOR

PRODUCT DESCRIPTION

ASHBURN 3200 RI is a heavy-duty, multi-purpose, synthetic, water-soluble rust and corrosion preventative designed for in-process protection of ferrous and nonferrous materials. This product will provide up to 9 months of indoor rust protection.

APPLICATIONS

Ashburn 3200 RI can be added to synthetic coolants circulating coolant systems to prevent rust from occurring on machine tool surfaces and machined parts.

HYDRO-STATIC TESTING FLUID

This product can be used for testing of tanks, pressure vessels, valves, pipe and other equipment that requires hydrostatic testing. Dilute the product 1:20 with water for standard testing applications.

PLASMA ARC WATER TABLE FLUID

Ashburn 3200 RI is an excellent fluid for use in CNC plasma cutter water tables. Prevents rust and corrosion on water table surfaces and on parts. Also prevents bacterial growth to provide long-term tank life.

TYPICAL ANALYSIS

FORM:..... Liquid
 COLOR: Clear Yellow
 ODOR:..... Mild Glycol
 pH @ 5% CONC:8.2
 SPECIFIC GRAVITY:1.08
 RESIDUE:..... Fluid

DILUTION RATIO

IN CIRCULATING SYSTEM: Dilute with 20 parts of water to 1 part of 3200 RI. Adjust to reach desired objectives.

FOR RUST PROTECTION AND PARTS WASHING SYSTEMS: The 3200 RI can be applied by dipping, spraying, or flooding. Use straight or dilute the product 10:1 with water for heavy-duty applications, 15:1 - 25:1 for moderate applications, and 30:1 - 50:1 for light duty applications

FOR TANK SIDE ADDITION TO IMPROVE RUST PROTECTION IN SYNTHETIC COOLANTS: Start with 1-2 gallons of 3200 RI per 100 gallons in tank. (This will give you a 1.0% - 2.0% addition). Repeat as needed.

IN PLASMA ARC WATER TABLE: Dilute with 20 parts water to 1 part of 3200RI.

PACKAGING

B-3200-14	1 Gallon (4/Case)
B-3200-05	5 Gallon
B-3200-55	55 Gallon