



ASHBURN SAW TECH

FEATURES & BENEFITS

- Superior Blade Life
- Excellent Lubricity & EP Properties
- Superior Tramp Oil Rejection
- Mild Pleasant Odor
- Excellent Corrosion Protection

PRODUCT DESCRIPTION

ASHBURN SAW TECH is a heavy duty water soluble sawing fluid. It is manufactured specifically for band sawing. It will increase blade life and production. The raw materials are designed to resist bacteria and fungus. It provides long-term, worry-free sump life.

TYPICAL ANALYSIS

APPEARANCE: Translucent Amber Liquid

pH @ 5% SOLUTION: 9.4

SPECIFIC GRAVITY: 1.03

ODOR: Mild

FLASH POINT: None

APPLICATION

Recommended for use on ferrous and nonferrous metals.

RECOMMENDED STARTING DILUTIONS

Operation	Carbon Steels, Cast Steels	High Alloy Steels, Stainless Steels	Aircraft, Tool Steels	Copper, Aluminum
Sawing	1:15 (6.7%)	1:10 (10%)	1:10 (10%)	1:15 (6.7%)

REFRACTOMETER READINGS

Dilution Ratio	1:10 (10.0%)	1:15 (6.7%)	1:20 (5.0%)	1:25 (4.0%)	1:30 (3.3%)
Refractometer Reading	4.8	3.6	2.4	2.1	1.8

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

A-4733-14	1 Gallon (4/Case)
A-4734-05	5 Gal Pail
A-4735-55	55 Gal Drum
A-4736-275	275 Gal Tote