



TAPPING & DRILLING FLUID



FEATURES & BENEFITS

- Easy to Apply
- Amazing Foaming Action Coats Tooling
- Increases Productivity
- Greatly Extends Tap and Drill Life
- Improves Finish and Size
- Will Not Contaminate Coolant
- Does Not Contain 1,1,1 Trichloroethane

PRODUCT DESCRIPTION

TD FOAMY is an aerosol heavy duty drilling and tapping fluid that foams on contact with the cutting tool. It does not contain chlorinated solvents.

TD FOAMY is ideal for use on a mill or lathe. Ideal for tapping and drilling stainless steel, carbon steel, inconel, monel, hastalloy, titanium, aluminum and other alloys and exotics.

TYPICAL ANALYSIS

APPEARANCE: Amber Transparent Oil

FLASH POINT: >300°F After evaporation of propellant

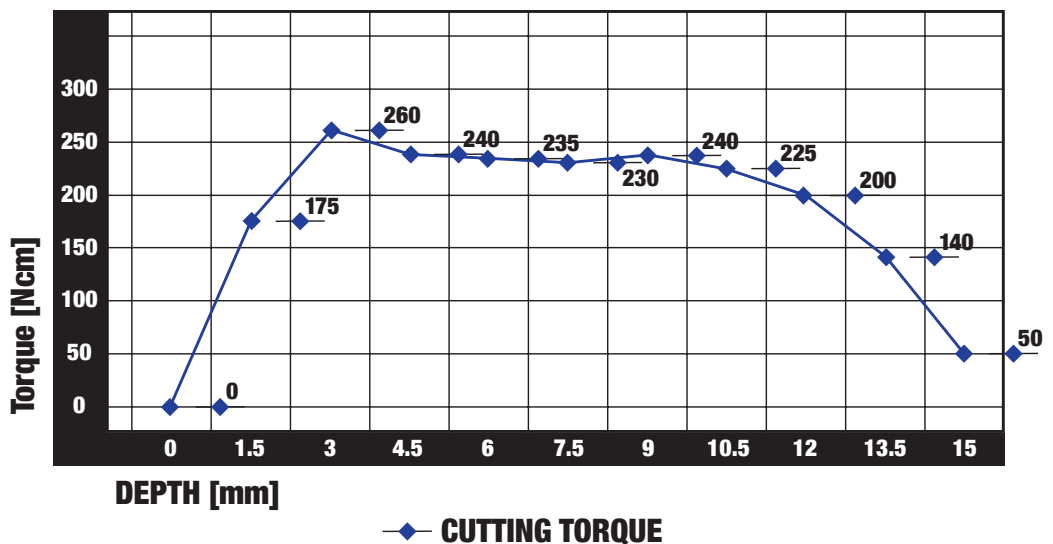
VISCOSITY: 800 SUS @ 100°F

CHLORINATED SOLVENTS: NONE



TEST RESULTS

TAP TORQUE DATA



TAPPING TORQUE TEST: Measures the metal removal efficiency of metalworking fluids

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PACKAGING

D-1502-20 20 oz AEROSOL
(Net Wt. 17oz)
(12/Case)

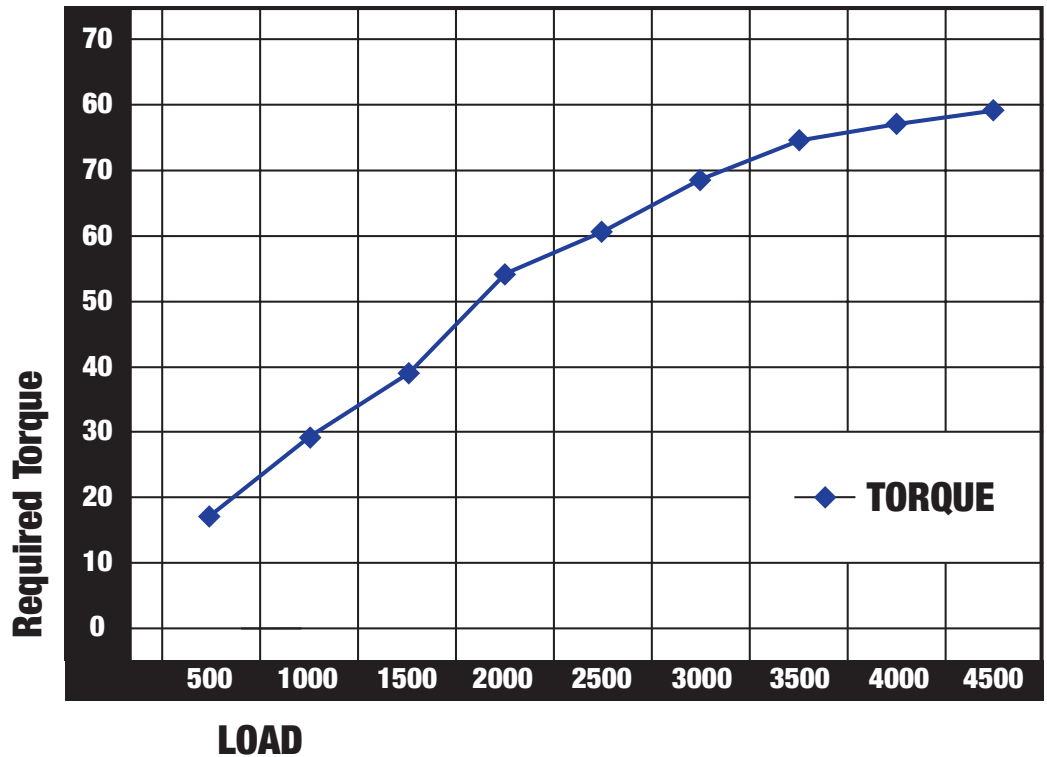


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TEST RESULTS

FALEX DATA



FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids. The less torque required demonstrates greater load carrying capacity of a metalworking fluid. This means better blade and tool life.