



MIKE-O-CUT LV

FEATURES & BENEFITS

- Increases Productivity
- Greatly Extends Tap and Drill Life
- Reduces Torque
- Improves Finish and Size
- Will Not Contaminate Coolant
- Does Not Contain Chlorinated Solvents

PRODUCT DESCRIPTION

MIKE-O-CUT 87 is a light viscosity heavy duty drilling and tapping fluid. It does not contain chlorinated solvents. MIKE-O-CUT LV is ideal for use in a recirculating tapping fluid system and it can be added to cutting oils to increase E.P. and Lubricity properties. This tapping and drilling fluid will not contaminate the coolant in the machine sump. It floats on the surface of the coolant for easy skimming. Ideal for tapping and drilling stainless steel, inconel, monel, hastalloy, titanium, aluminum and other alloys and exotics.

TYPICAL ANALYSIS

APPEARANCE: Amber Transparent Oil

FLASH POINT: >300°F

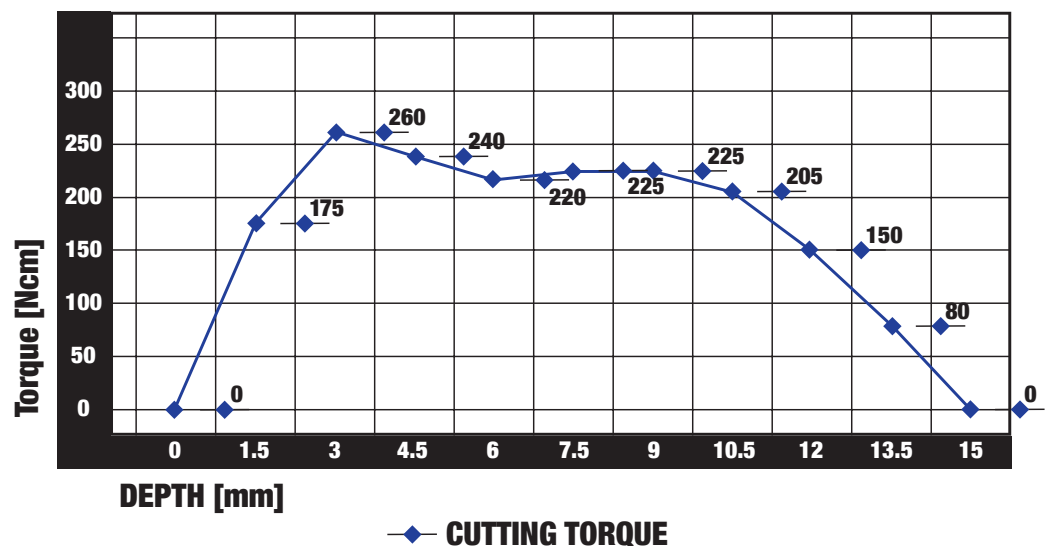
VISCOSITY: + 200 SUS @ 100°F

CHLORINATED SOLVENTS: NONE



TEST RESULTS

TAP TORQUE DATA



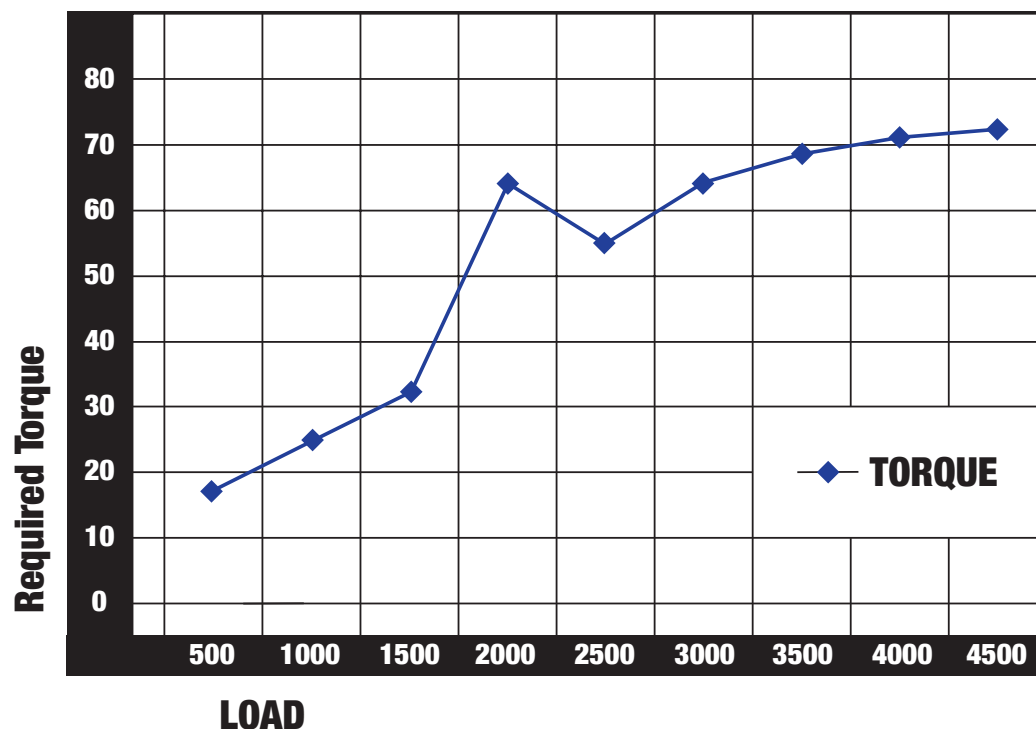
TAPPING TORQUE TEST: Measures the metal removal efficiency of metalworking fluids

PACKAGING

D-1352-16	16 OZ. (12/Case)
D-1353-14	1 Gallon (4/Case)
D-1354-05	5 Gal Pail
D-1355-55	55 Gal Drum

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FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids.
The less torque required the greater the load carrying capacity