

DS 2600

Features & Benefits

- Superior Lubricity & EP Properties
- Good Rust Protection
- Stable Emulsion
- Improves Finish
- Increases Die Life
- Reduced Frictional Wear & Welding

PRODUCT DESCRIPTION

The Ashburn DS 2600 is a moderate to heavy-duty, water soluble drawing compound designed to be used in a wide range of applications and severities. It will perform on both ferrous and nonferrous materials. This product can handle a tremendous range of applications including deep drawing, stamping, punching, bending and forming.

APPLICATION

DS 2600 can be used straight, or depending on the severity of the application, diluted as much as 10:1 with water. This product may be applied by flooding, immersion, spraying, brushing or roll coating.

TYPICAL ANALYSIS

APPEARANCE:Dark Oil, Heavy Viscosity
 FLASH POINT:300°F (TCC Method)
 WEIGHT:..... 8.1 LB/GL
 SULFUR:.....NONE
 CHLORINE:..... <5%
 PHOSPHOROUS:.....NONE

PACKAGING

E-2600-05 5 Gallon
 E-2600-55 55 Gallon

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.



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