

Ashburn DS 2485

Features & Benefits

- Superior EP and Lubricity Additives
- Improves Finish
- Excellent Tool & Die Life
- Reduced Frictional Wear and Welding
- Does Not Contain Silicone

PRODUCT DESCRIPTION

Ashburn DS 2485 is an extremely heavy duty drawing and stamping oil designed to be used in a wide range of applications and severity. It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties. It is fortified with extreme pressure additives to provide exceptional anti-weld and anti-wear properties resulting in long tool and die life.

Works well in drawing, stamping, punching, piercing, bending, forming, fine blanking and extruding operations.

TYPICAL ANALYSIS

APPEARANCE:Amber Oil, Heavy Viscosity
 SPECIFIC GRAVITY:0.925
 FLASH POINT: 415°F (PMCC Method)
 SOLUBILITY IN WATER: Nil
 VISCOSITY:..... 956 SUS @100°F
 SULFUR: None
 CHLORINE: Yes
 PHOSPHOROUS: Yes
 SILICONE: None

APPLICATION

The **Ashburn DS 2485** may be applied by brushing, dipping, spraying, rolling, or other convenient methods. Product is used as is. Do not dilute.

PACKAGING

E-2485-14 1 Gallon (4/case)
 E-2485-05 5 Gal Pail
 E-2485-55 55 Gal Drum
 E-2485-275 275 Gal Tote



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