

Ashburn DS 2480

Features & Benefits

- Superior EP and Lubricity Additives
- Improves Finish
- Excellent Tool & Die Life
- Reduced Frictional Wear and Welding
- Does Not Contain Phosphorous or Sulfur
- Does Not Contain Silicone

PRODUCT DESCRIPTION

Ashburn DS 2480 is an extremely heavy duty drawing and stamping oil designed to be used in a wide range of applications and severity. It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties. It is fortified with extreme pressure additives to provide exceptional anti-weld and anti-wear properties resulting in long tool and die life.

Works well in drawing, stamping, punching, piercing, bending, forming, fine blanking and extruding operations.

TYPICAL ANALYSIS

APPEARANCE:Amber Oil, Heavy Viscosity
 SPECIFIC GRAVITY: 1.108
 FLASH POINT: 415°F (PMCC Method)
 SOLUBILITY IN WATER: Nil
 VISCOSITY:..... 960 SUS @100°F
 SULFUR: None
 CHLORINE: <50%
 PHOSPHOROUS: None
 SILICONE: None

APPLICATION

The **Ashburn DS 2480** may be applied by brushing, dipping, spraying, rolling, or other convenient methods. Product is used as is. Do not dilute.

PACKAGING

E-2480-14	1 Gallon (4/case)
E-2480-05	5 Gal Pail
E-2480-55	55 Gal Drum
E-2480-275	275 Gal Tote



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