

# DS 2475

## Features & Benefits

- Improves Finish
- Excellent Die Life
- Reduces Frictional Wear & Welding
- Residual Coating can be Welded Through

## PRODUCT DESCRIPTION

**Ashburn DS 2475** is a heavy duty drawing and stamping oil designed to be used in a wide range of applications and severities. It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties.

## APPLICATION

**Ashburn DS 2470** can be used straight, or depending on the severity of the application, diluted with a solvent such as mineral spirits. The product can be applied by brushing, dipping, spraying, rolling, or other convenient methods.

## TYPICAL ANALYSIS

APPEARANCE: ..... Transparent Yellow  
 WEIGHT: ..... 7.93 LB/GL  
 SPECIFIC GRAVITY: ..... 0.950  
 VISCOSITY: ..... 566 SUS  
 PHOSPHOROUS: ..... YES  
 SULFUR: ..... NO  
 CHLORINE: ..... NO

## PACKAGING

E-2475-05      5 Gallon  
 E-2470-55      55 Gallon  
 E-2475-275    275 Gallon

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.



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