

# Cutting Oil SLV

## Features & Benefits

- Light Viscosity
- Excellent Chip Removal
- Improved Finish
- Excellent Lubricity
- Residue Resists Rust & Corrosion
- Biodegradable

## PRODUCT DESCRIPTION

**Ashburn Cutting Oil SLV** is a synthetic, light viscosity cutting and grinding oil. Its unique fatty acid composition provides natural and extended product stability. Excellent for use in grinding, machining and sawing. It is a biodegradable product that does not contain petroleum oil, chlorine or sulphur. It is ideal for both ferrous and nonferrous materials.

## APPLICATION

Use full strength. Do not dilute. Can be used with all micro-lubricant applicators.

## TYPICAL ANALYSIS

APPEARANCE: ..... Light Oil, Light Viscosity, Fatty Odor  
 SULFUR CONTENT: ..... None  
 TOTAL CHLORINE: ..... None  
 WEIGHT: ..... 7.6 LB/GL  
 FLASH POINT: ..... >450°F (TCC METHOD)  
 SMOKE POINT: ..... 417°F (214 C)  
 VISCOSITY: ..... 195 SUS @ 100°F  
 FATTY OILS: ..... >10%  
 POUR POINT: ..... 0°F

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.

## PACKAGING

|            |                   |
|------------|-------------------|
| E-1100-14  | 1 Gallon (4/Case) |
| E-1100-05  | 5 Gallon          |
| E-1100-55  | 55 Gallon         |
| E-1100-275 | 275 Gallon        |



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