

# Mike-O-Lube 680

## Aluminum Sawing & Cutting Lubricant

### Features & Benefits

- Designed for Sawing Aluminum
- Excellent Lubricity
- Medium to Heavy-Duty Applications
- Non-Staining During Post Heat Treating of Nonferrous Metals
- Non-Chlorinated EP Additives
- Low Vapor Pressure & Non-Objectionable Odor

### PRODUCT DESCRIPTION

**Mike-O-Lube 610** is a sawing and cutting lubricant for use on aluminum. This product provides excellent lubrication. **Mike-O-Lube 680** will increase saw blade and tool life and reduce wear. It will not stain during post heat treating of nonferrous metals. However, always test scrap parts before using.

**Mike-O-Lube 610** does not contain nitrates, chlorine, sulfur, phenols, molybdenum compounds or graphite. It contains no solvent and is considered a low VOC lubricant. Its performance, pleasant metalworking environment and operator acceptance are beneficial over flood coolant systems.

### APPLICATION

Use full strength. Do not dilute. Can be used with all micro-lubricant applicators.

### TYPICAL ANALYSIS

APPEARANCE: ..... Purple Viscous Fluid  
 ACTIVE SULFUR: .....None  
 TOTAL CHLORINE:.....None  
 SILICONES: .....None  
 MINERAL OIL:.....None  
 WATER SOLUBILITY:.....Insoluble

### PACKAGING

E-0680-01 1 Gallon (4/Case)  
 E-0680-05 5 Gallon

### NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.



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