

# Ashburn Saw Tech

## Features & Benefits

- Superior Blade Life
- Excellent Lubricity & EP Properties
- Superior Tramp Oil Rejection
- Mild Pleasant Odor
- Excellent Corrosion Protection

## PRODUCT DESCRIPTION

**Ashburn Saw Tech** is a heavy duty water soluble sawing fluid. It is manufactured specifically for band sawing. It will increase blade life and production. The raw materials are designed to resist bacteria and fungus. It provides long-term, worry-free sump life.

## TYPICAL ANALYSIS

APPEARANCE: ..... Translucent Amber Liquid  
 pH @ 5% SOLUTION: ..... 9.4  
 SPECIFIC GRAVITY: ..... 1.03  
 ODOR: ..... Mild  
 FLASH POINT: ..... None

## APPLICATION

Recommended for use on ferrous and nonferrous metals.

## RECOMMENDED STARTING DILUTIONS

Operation	Carbon Steels, Cast Steels	High Alloy Steels, Stainless Steels	Aircraft, Tool Steels	Copper, Aluminum
Sawing	1:15 (6.7%)	1:10 (10%)	1:10 (10.0%)	1:15 (6.7%)

## REFRACTOMETER READINGS

Dilution Ratio	1:10 (10.0%)	1:15 (6.7%)	1:20 (5.0%)	1:25 (4.0%)	1:30 (3.3%)
Refractometer Reading	4.8	3.6	2.4	2.1	1.8

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.

## PACKAGING

A-4733-14      1 Gallon (4/Case)  
 A-4734-05      5 Gal Pail  
 A-4735-55      55 Gal Drum  
 A-4736-275    275 Gal Tote



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