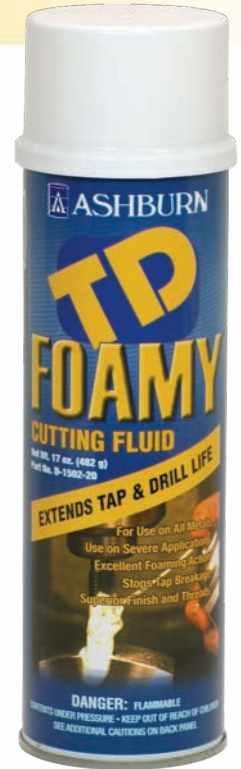


TD FOAMY

Tapping and Drilling Fluid



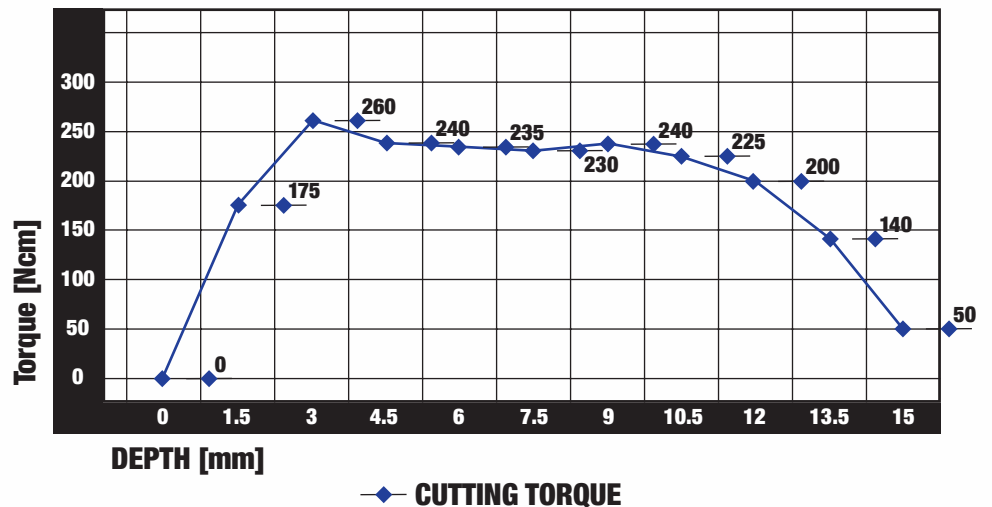
- Easy to Apply
- Amazing Foaming Action
Coats Tooling
- Increases Productivity
- Greatly Extends Tap and Drill Life
- Improves Finish and Size
- Will Not Contaminate Coolant
- Does Not Contain
1,1,1 Trichloroethane

■ PRODUCT DESCRIPTION

TD FOAMY is an aerosol heavy duty drilling and tapping fluid that foams on contact with the cutting tool. It does not contain chlorinated solvents. TD FOAMY is ideal for use on a mill or lathe. Ideal for tapping and drilling stainless steel, carbon steel, inconel, monel, hastalloy, titanium, aluminum and other alloys and exotics.

■ TEST RESULTS

TAP TORQUE DATA

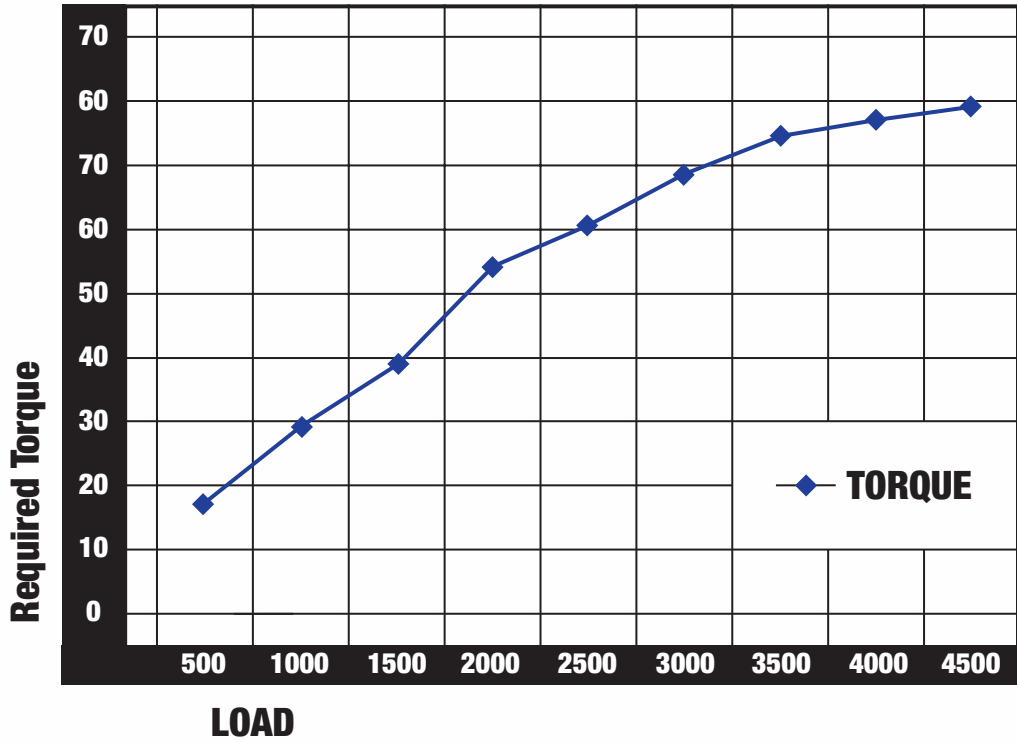


TAPPING TORQUE TEST: Measures the metal removal efficiency of metalworking fluids.



Tapping and Drilling Fluid

FALEX DATA



FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids. The less torque required demonstrates greater load carrying capacity of a metalworking fluid. This means better blade and tool life.

PHYSICAL PROPERTIES

- VISCOSITY 800 SUS @ 100° F
- APPEARANCE AMBER TRANSPARENT OIL
- FLASH POINT >300° F AFTER EVAPORATION OF PROPELLANT
- CHLORINATED SOLVENTS NONE

AVAILABILITY

D-1502-20 20 oz AEROSOL (Net Wt. 17oz) (12/Case)



7403 Wright Rd.
Houston, Texas 77041
Ph: (832) 399-1000
Fax: (832) 399-1010
www.ashburnchemical.com