

### **Technical Data Sheet**

# MIKE-O-CUT LV



- Increases Productivity
- Greatly Extends Tap and Drill Life
- Reduces Torque
- Improves Finish and Size
- Will Not Contaminate Coolant
- Does Not ContainChlorinated Solvents

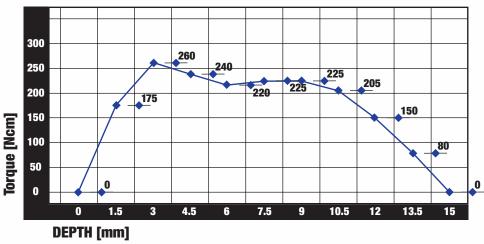
### PRODUCT DESCRIPTION

MIKE-O-CUT LV is a light viscosity heavy duty drilling and tapping fluid. It does not contain chlorinated solvents. MIKE-O-CUT LV is ideal for use in a recirculating tapping fluid system and it can be added to cutting oils to increase E.P. and Lubricity properties. This tapping and drilling fluid will not contaminate the coolant in the machine sump. It floats on the surface of the coolant for easy skimming. Ideal for tapping and drilling stainless steel, inconel, monel, hastalloy, titanium, aluminum and other alloys and exotics.



### TEST RESULTS

TAP TORQUE DATA

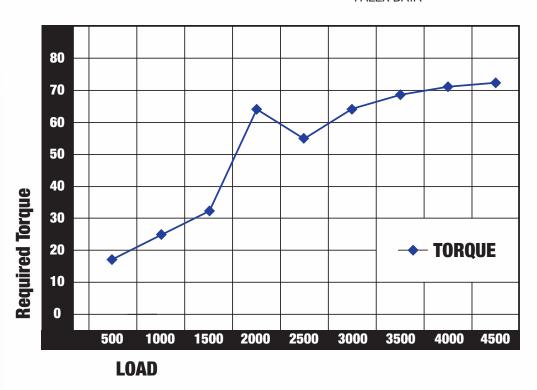


**→ CUTTING TORQUE** 

TAPPING TORQUE TEST: Measures the metal removal efficiency of metalworking fluids

## **MIKE-O-CUT LV**

#### FALEX DATA



FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids. The less torque required the greater the load carrying capacity

### TYPICAL ANALYSIS

VISCOSITY:	+ 200 SUS @100° F
APPEARANCE:	Amber Transparent Oil
FLASH POINT:	>300° F
CHI ORINATED SOI VENTS:	None

#### AVAILABILITY

ASHBURN
Cut - Clean - Protect

7403 Wright Rd. Houston, Texas 77041 Ph: (832) 399-1000 Fax: (832) 399-1010 www.ashburnchemical.com D-1352-16 16 OZ. (12/Case) D-1353-14 1 Gallon (4/Case) D-1354-05 5 Gal Pail

D-1355-55 55 Gal Drum