

WAY OIL 68 & 220



■ PRODUCT DESCRIPTION

Ashburn WAY OIL lubricant comes in two viscosities. The Way Oil 68 is recommended when a medium weight slideway lubricant is required.

The Way Oil 220 is recommended when a heavy viscosity slideway lubricant is required.

Ashburn Way Oils contain special non-corrosive additives which protect and lubricate the machine tool ways and eliminate the occurrence of stickslip.

- Non-Detergent
- Does Not Emulsify With The Machine Coolants
- Excellent Metal Wetting and Adhesiveness
- Superior Lubrication and E.P. Characteristics
- Eliminates Chatter and Scoring
- Way Oil 68 Meets ASIE Standard W-315
- Way Oil 220 Meets ASIE Standard W-1000

■ TYPICAL ANALYSIS

	WAY OIL 68	WAY OIL 220
GRAVITY, API:.....	27.6.....	24.6.....
POUNDS PER GALLON:.....	7.4.....	7.6.....
FLASH POINT (°F):.....	360.....	410.....
VISCOSITY, CST at 40 C:.....	61.2 - 74.8.....	198 - 242.....
VISCOSITY, SUS at 100 F:.....	348.....	1186.....
POUR POINT (°F):.....	0.....	0.....
STICK-SLIP COEFFICIENT RATIO, MAX (2):.....	0.8.....	0.8.....
ISO VG NUMBER.....	68.....	220.....

■ AVAILABILITY

GRADE	PART#	SIZE (QTY/CS)
68	F-8004-14	1 GALLON
68	F-8005-05	5 GALLON
68	F-8006-55	55 GALLON
220	F-8007-14	1 GALLON
220	F-8008-05	5 GALLON
220	F-8009-55	55 GALLON