

ASHBURN DS 2400

- Light Viscosity
- Superior EP and Lubricity Additives
- Good Rust Protection
- Improves Finish
- Increases Die Life
- Reduces Frictional Wear and Welding

■ PRODUCT DESCRIPTION

The ASHBURN DS 2400 is drawing oil fortified with extreme pressure additives. It is designed to be used in a wide range of applications and severities. It's light viscosity allows it to flow easily. It will perform on both ferrous and nonferrous materials. This product can handle a tremendous range of applications including deep drawing, stamping, punching, bending, and forming. DS 2400 should be used undiluted. The product can be applied by flooding, immersion, brushing or roll coating.

■ TYPICAL ANALYSIS

WEIGHT: 7.8 LB/GL
FLASH POINT: >142°F (TCC Method)
APPEARANCE: Amber Oil, Slight Solvent Odor
VISCOSITY: 70 SUS @100°F
SULFUR: None
CHLORINE: <15%
PHOSPHOROUS: None

■ AVAILABILITY

E-2400-05 5 Gallon
E-2400-55 55 Gallon