Technical Data Sheet

MIKE-O-LUBE 610

Heavy-Duty Non-Staining EP Cutting Lubricant

PRODUCT DESCRIPTION

Mike-O-Lube 610 is a heavy-duty fluid fortified with extreme pressure additives for use on difficult machining of nonferrous materials including aluminum and titanium. This product provides excellent lubrication. Mike-O-Lube 610 significantly increases tool and die life and greatly reduces wear. Use for high speed cutting, tapping, drilling, reaming, sawing, drawing and stamping on nonferrous metals. It will not stain during post heat treating of nonferrous metals. However, always test scrap parts before using.

Mike-O-Lube 610 does not contain nitrates, chlorine, sulfur, phenols, molybdenum compounds or graphite. It contains no solvent and is considered a low VOC lubricant. Its performance, pleasant metalworking environment, and operator acceptance are beneficial over flood coolant systems.

APPLICATION

Use full strength. Do not dilute. Can be used with all micro-lubricant applicators.

TYPICAL ANALYSIS

APPEARANCE:	Blue Viscous Fluid
ACTIVE SULFUR:	None
TOTAL CHLORINE:	None
SILICONES:	None
MINERAL OIL:	None
WATER SOLUBILITY:	Insoluble

AVAILABILITY

E-0610-01	1 Gallon (4/case)
E-0610-05	5 Gallon Pail

Works Well On Aluminum

- Excellent Lubricity
- Heavy-Duty Applications
- Non-Staining During Post Heat Treating of Nonferrous Metals
- Non-Chlorinated EP Additives
- Low Vapor Pressure & Non-Objectionable Odor

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