

APEX 7030D



- Does Not Contain Chlorine, Sulphur, or Phosphorous
- Provides Long Sump Life
- Excellent Tramp Oil Rejection
- Mild Pleasant Odor
- Superior Corrosion Protection

■ PRODUCT DESCRIPTION

APEX 7030D is a moderate duty semi-synthetic water soluble cutting and grinding fluid. It is manufactured for turning, milling, drilling, sawing, and grinding. It will increase blade, tool, or wheel life and production. The raw materials are designed to resist bacteria and fungus. It provides long term worry free sump life. This product can be used on ferrous and nonferrous metals.

■ RECOMMENDED STARTING DILUTIONS

Operation	Carbon Steels, Cast Steels	High Alloy Steels, Stainless Steels	Aircraft, Tool Steels	Copper, Aluminum
Machining-Milling Drilling, Turning	1:20 (5.0%)	1:15 (6.7%)	1:10 (10.0%)	1:20 (5.0%)
Grinding	1:20 (5.0%)	1:20 (5.0%)	1:20 (5.0%)	1:20 (5.0%)
Reaming, Tapping, Sawing, Broaching	1:15 (6.7%)	1:10 (10.0%)	1:10 (10.0%)	1:15 (6.7%)

■ REFRACTOMETER READINGS

Dilution Ratio	1:10 (10.0%)	1:15 (6.7%)	1:20 (5.0%)	1:25 (4.0%)	1:30 (3.3%)
Refractometer Reading	4.5	3.0	2.2	1.8	1.5

■ PHYSICAL PROPERTIES

FORM: Liquid
 COLOR: Blue
 SPECIFIC GRAVITY: 1.02
 FLASH POINT: None
 ODOR: Mild
 pH @ 5% DILUTION: 9.1

■ AVAILABILITY

A-7537-05 5 Gal Pail
 A-7537-55 55 Gal Drum
 A-7537-275 275 Gal Tote