

# Ashburn Saw Tech

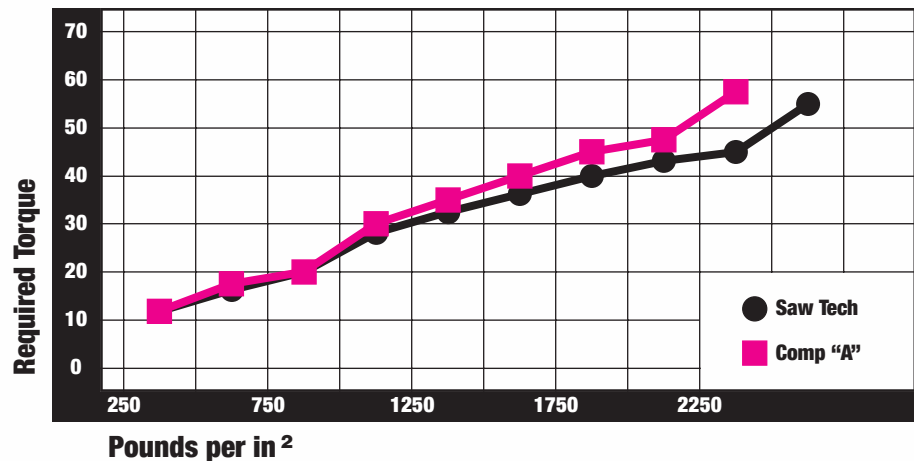
- Superior Blade Life
- Excellent Lubricity and EP Properties
- Superior Tramp Oil Rejection
- Mild Pleasant Odor
- Excellent Corrosion Protection

## ■ PRODUCT DESCRIPTION

ASHBURN SAW TECH is a heavy duty water soluble sawing fluid. It is manufactured specifically for band sawing. It will increase blade life and production. The raw materials are designed to resist bacteria and fungus. It provides long-term worry-free sump life. This product can be used on ferrous and nonferrous metals.

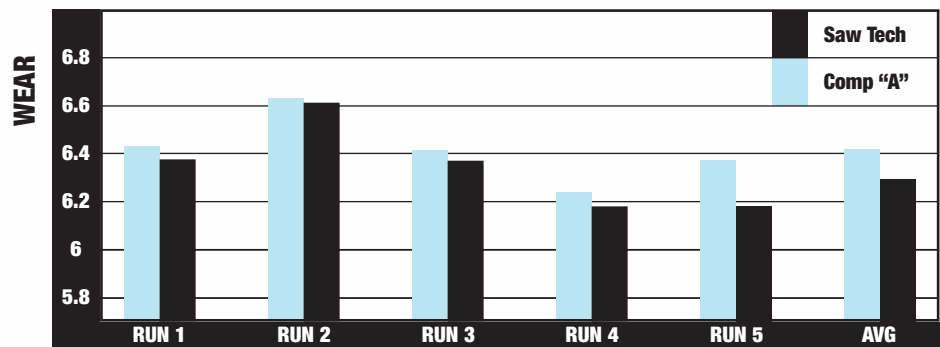
## ■ TEST RESULTS

FALEX DATA



FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids. The less torque required demonstrates greater load carrying capacity of a metalworking fluid. This means better blade and tool life.

## 4-BALL WEAR TEST



FOUR-BALL EP/WEAR TEST: Evaluates the extreme pressure, antiwear, and antiweld properties of metalworking fluids. Less wear means better properties.

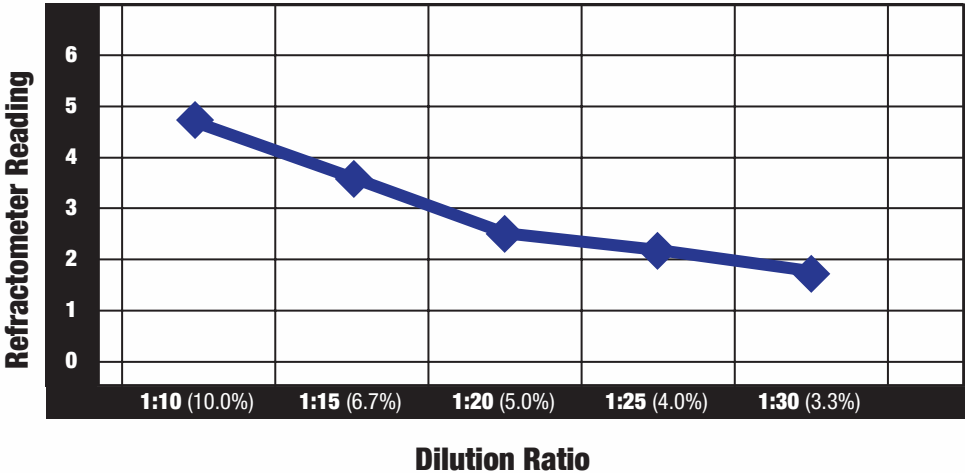
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## RECOMMENDED STARTING DILUTIONS

Operation	Carbon Steels, Cast Steels	High Alloy Steels, Stainless Steels	Aircraft, Tool Steels	Copper, Aluminum
Sawing	1:15 (6.7%)	1:10 (10.0%)	1:10 (10.0%)	1:15 (6.7%)

## REFRACTOMETER READINGS

Dilution Ratio	1:10 (10.0%)	1:15 (6.7%)	1:20 (5.0%)	1:25 (4.0%)	1:30 (3.3%)
Refractometer Reading	4.8	3.6	2.4	2.1	1.8



## AVAILABILITY

- A-4733-14 1 Gallon (4/Case)
- A-4734-05 5 Gal Pail
- A-4735-55 55 Gal Drum
- A-4736-275 275 Gal Tote



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