

AQUA COOL

- Excellent Sump Life
- Excellent Lubricity and EP Properties
- Extends Tool Life
- Good Tramp Oil Rejection
- Mild Pleasant Odor
- Excellent Corrosion Protection

■ PRODUCT DESCRIPTION

AQUA COOL is a general purpose water soluble machining and grinding fluid. It is chemically designed to resist bacteria and fungus. It forms a stable emulsion that resists tramp oil contamination. It provides long term worry free sump life. This product can be used on ferrous and nonferrous metals.

■ RECOMMENDED STARTING DILUTIONS

Operation	Carbon Steels, Cast Steels	High Alloy Steels, Stainless Steels	Aircraft, Tool Steels	Copper, Aluminum
Machining-Milling, Drilling, Turning	1:20 (5.0%)	1:20 (5.0%)	1:15 (6.7%)	1:20 (5.0%)
Grinding	1:25 (4.0%)	1:25 (4.0%)	1:20 (5.0%)	1:25 (4.0%)
Reaming, Tapping, Sawing, Broaching	1:10 (10.0%)	1:10 (10.0%)	1:10 (10.0%)	1:10 (10.0%)

■ REFRACTOMETER READINGS

Dilution Ratio	1:10 (10.0%)	1:15 (6.7%)	1:20 (5.0%)	1:25 (4.0%)	1:30 (3.3%)
Refractometer Reading	10	7.5	5.0	4.4	3.8

■ AVAILABILITY

- A-4003-14 1 Gallon (4/Case)
- A-4004-05 5 Gal Pail
- A-4005-55 55 Gal Drum