

# APEX 3030



- Excellent Sump Life
- Extends Tool and Wheel Life
- Reduces Wheel Dressing Frequency
- Superior Tramp Oil Rejection
- Excellent Corrosion Protection
- Nonfoaming

## ■ PRODUCT DESCRIPTION

APEX 3030 is a high speed turning and grinding coolant chemically designed to resist bacteria and fungus and provide long-term worry-free sump life. The 3030 forms a solution that resists tramp oil contamination. This product can be used on ferrous and nonferrous metals. It is formulated to protect the machine tool from rust and corrosion and the fluid residue will protect ways and slides. Does not contain sulfur, phosphorus, chlorine or other halogens.

## ■ RECOMMENDED STARTING DILUTIONS

Operation	Carbon Steels, Cast Steels	High Alloy Steels, Stainless Steels	Aircraft, Tool Steels	Copper, Aluminum
Machining-Milling Drilling, Turning	1:20 (5.0%)	1:20 (5.0%)	1:15 (6.7%)	1:20 (5.0%)
Grinding	1:20 (4.0%)	1:25 (4.0%)	1:20 (5.0%)	1:25 (4.0%)
Reaming, Tapping, Sawing, Broaching	1:10 (10.0%)	1:10 (10.0%)	1:10 (10.0%)	1:10 (10.0%)

## ■ REFRACTOMETER READINGS

Dilution Ratio	1:10 (10.0%)	1:15 (6.7%)	1:20 (5.0%)	1:25 (4.0%)	1:30 (3.3%)
Refractometer Reading	2.7	2.4	1.6	1.2	1.1

## ■ PHYSICAL PROPERTIES

FORM: ..... Liquid  
 COLOR: ..... Blue  
 SPECIFIC GRAVITY: ..... 1.10  
 FLASH POINT: ..... None  
 ODOR: ..... Mild  
 pH @ 10% SOLUTION: ..... 9.8

## ■ AVAILABILITY

A-3030-14 1 Gal (4/Case)  
 A-3030-05 5 Gal Pail  
 A-3030-55 55 Gal Drum  
 A-3030-275 275 Gal Tote